

# CCS™ DUAL-SNAP® COMPOSITE CATALOG

PRESSURE AND TEMPERATURE SWITCHES

AN ADJUSTABLE STANDARD SWITCH FOR EVERY APPLICATION



**ISO 9002 Certified**

**Index Inside Cover**

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**WHERE TO BUY**

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## \*CAUTIONS FOR INSTALLATION AND USE OF CCS PRESSURE, TEMPERATURE, AND FLOW SENSORS:

**WARNING:** If this switch is used to protect equipment or personnel from unsafe pressure or to guard against the hazardous release of contained substances, it must be installed and operated in accordance with applicable codes, regulations and standards. This switch must be used in conjunction with system design(s) or procedure(s) necessary to mitigate any hazard resulting from its failure. Conform to installation instructions accompanying this switch. Individuals who ignore this warning may suffer serious or fatal injury and do so at their own risk. Custom Control Sensors is not liable for any misuse, abuse, suitability or adequacy of user's application of the switch. Service by qualified personnel only.

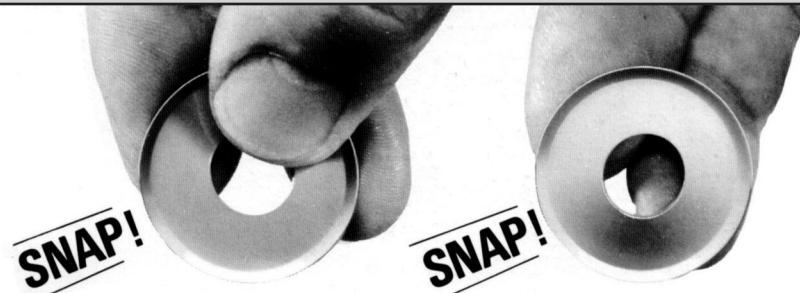
**MEDIA:** System media must be compatible with the specified wetted materials. Oxygen media cannot be utilized without special cleaning and packaging provided by the factory.

**OPERATING CONDITIONS:** The electrical load, ambient temperature ranges, and proof pressure specified must not be exceeded. Field adjustable units should be set no closer than 1/2 turn from either end of their adjustment range.

**UL/CSA/BASEEFA/CENELEC:** Field repairs or modifications of "listed" units may void the listing of the repaired or modified unit.

## How a Wide Range DUAL-SNAP® Pressure Switch Works

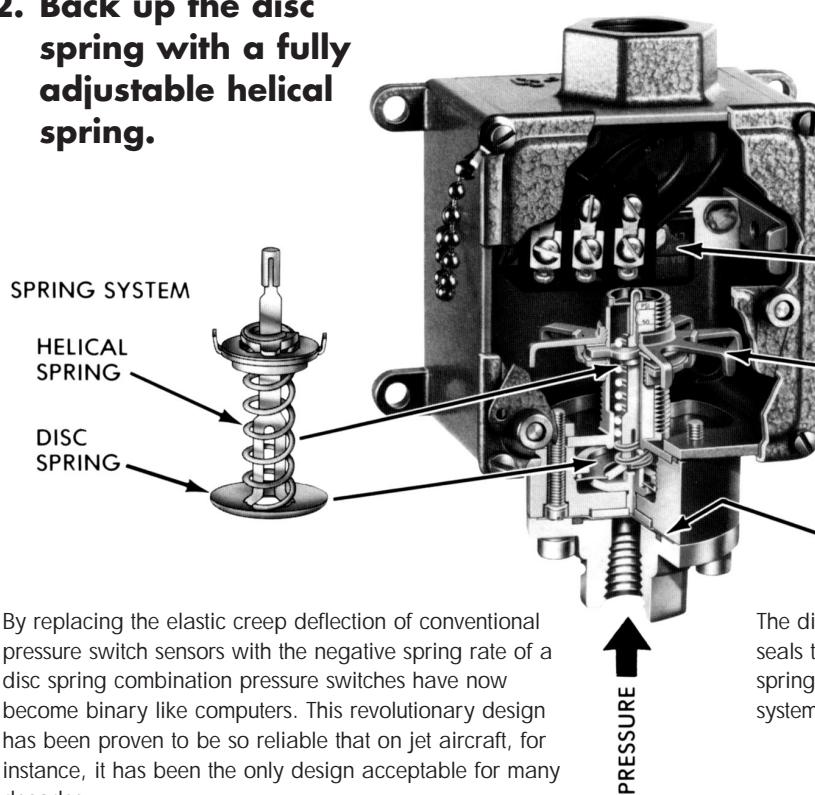
### 1. The Heart of the design...



- It's a convex disc spring with a center hole.

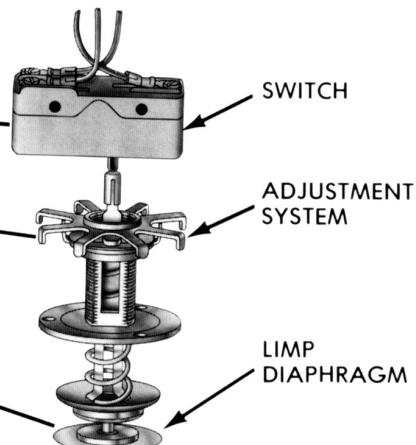
- It snaps to concave under pressure.  
And it snaps back when pressure is released.

### 2. Back up the disc spring with a fully adjustable helical spring.



By replacing the elastic creep deflection of conventional pressure switch sensors with the negative spring rate of a disc spring combination pressure switches have now become binary like computers. This revolutionary design has been proven to be so reliable that on jet aircraft, for instance, it has been the only design acceptable for many decades.

### 3. Add a limp diaphragm, adjustment system and a switch

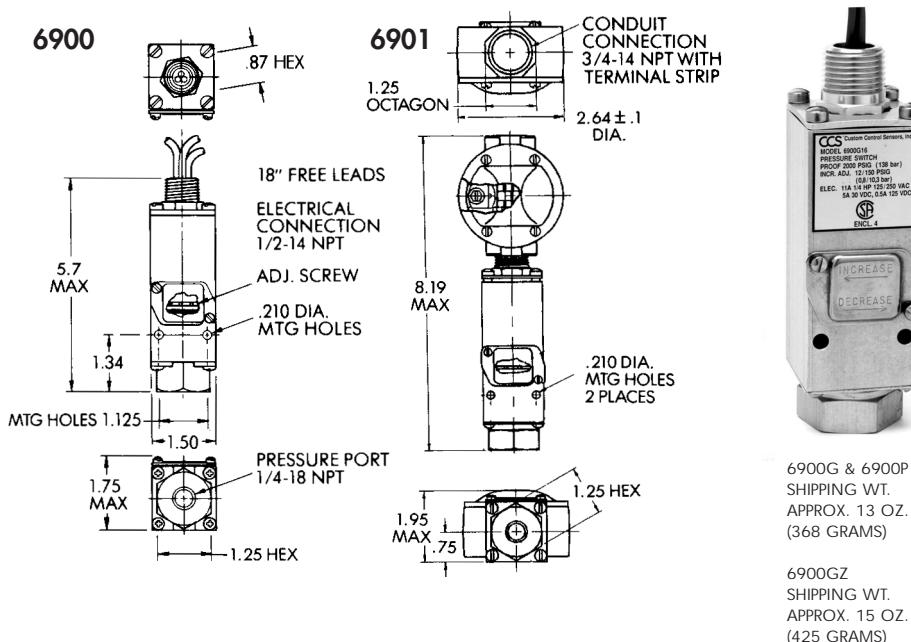


The diaphragm is not a sensing element. It simply seals the media and transfers pressure to the disc spring, which responds instantaneously when system pressure reaches the set points.

### 4. Complete the system with components suitable for specific pressures, fluids and environments...and you have a Wide Range DUAL-SNAP® Pressure Switch with these advantages:

- Set points stay set – not sensitive to shock, vibration, temperature variations, or other ambient conditions.
- No “tracing” of fluctuating pressures – no “teasing” of the electrical element. The switch is either “on” or “off.”
- Reduces the adverse effects of pump ripple, contact chatter, fatigue, premature wear, and other common switch problems.
- Maximum life expectancy with lifelong reliability and precise repeatability assured.
- A wide range of set points available in each switch model series.

## INSTALLATION DRAWING



Press. 1 to 6500 psi

SERIES:  
6900G  
6900GZ  
6900P

## Standard Features:

- NEMA: 4, 13
- Weatherproof
- Model 6900
- CSA

## AMBIENT TEMP. RANGE

-30° to 160° F  
-34° to 71° C

## OPERATING AND ORDERING DATA:

PRESSURE SWITCHES MODEL 6900G		• 1/4" ALUMINUM PRESSURE PORT & POLYIMIDE DIAPHRAGM		Wetted Parts	Aluminum Polyimide Buna N
Max Sys. Press. psi	Proof (Test) Press. psi	Adjustable Set-Point Range		Approx. Dead- band psi	Free Leads
		On Incr. Press. psi	On Decr. Press. psi		<b>MODEL</b> SPDT-Std. <b>MODEL</b> DPDT "M"
500	750	3-20	1-18	2	6900G12      6900GM12
500	750	6-75	2-71	4	6900G14      6900GM14
1500	2000	12-150	4-142	8	6900G16      6900GM16
1500	2000	30-375	10-355	20	6900G18      6900GM18
2000	3000	300-1000	250-950	50	6900G20      6900GM20
3000	4500	700-2500	600-2400	100	6900G22      6900GM22

PRESSURE SWITCHES MODEL 6900GZ		• 1/2" STAINLESS STEEL PRESSURE PORT & DIAPHRAGM		Wetted Parts	316 SST Viton
500	750	3-20	1-18	2	6900GZ12      6900GZM12
500	750	9-75	3-69	6	6900GZ14      6900GZM14
1500	2000	18-150	6-138	12	6900GZ16      6900GZM16
1500	2000	45-375	15-345	30	6900GZ18      6900GZM18
2000	3000	300-1000	225-925	75	6900GZ20      6900GZM20
3000	4500	700-2500	520-2320	180	6900GZ22      6900GZM22

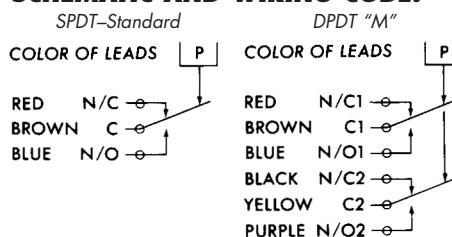
  

PRESSURE SWITCHES MODEL 6900P		• FOR HIGH CYCLING – LONG LIFE – HYDRAULIC APPLICATIONS			
		• PISTON PRESSURE SWITCH 1/4" ALUMINUM PRESSURE PORT			
Hyd. psi	Hyd. psi	Wetted Parts	Aluminum 400 SST	Buna N Teflon	
2000	3000	15-200	5-190	10	6900P32      6900PM32
3000	5000	150-1600	40-1490	110	6900P34      6900PM34
5000	7500	500-3200	330-3030	170	6900P36      6900PM36
10,000	13,000	2000-6500	1500-6000	500	6900P38      6900PM38

ELECTRICAL CHARACTERISTICS:  
RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	11	11
250 AC - 50/60 Hz	11	11
30 DC	5	5
125 DC	.5	.5

## SCHEMATIC AND WIRING CODE:



## ENCLOSURE/CERTIFICATIONS:

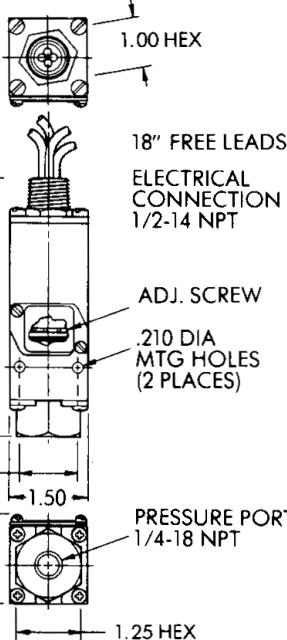
## MODEL 6900 ONLY

CSA Certified for enclosure (4)  
non-hazardous locations  
(File No. LR22665).

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING

6900GE

6900GE & 6900PE  
SHIPPING WT.  
APPROX. 16 OZ.  
(467 GRAMS)

Press. 1 to 6500 psi

SERIES:  
6900GE  
6900PE

## Standard Features:

- U.L./CSA
- Explosion Proof: Div. 1, 2
- NEMA: 4, 7, 9, 13

## AMBIENT TEMP. RANGE

-30° to 160° F  
-34° to 71° C

## OPERATING AND ORDERING DATA:

PRESSURE SWITCHES  
MODEL 6900GE

Max Sys. Press. psi	Proof (Test) Press. psi	1/4" ALUMINUM PRESSURE PORT AND POLYIMIDE DIAPHRAGM		Wetted Parts	Aluminum Polyimide Buna N	
		Adjustable Set-Point Range	Approx. Dead- band psi		Model No.	Model SPDT-Std.
500	750	3-20	1-18	2	6900GE12	6900GEM12
500	750	6-75	2-71	4	6900GE14	6900GEM14
1500	2000	12-150	4-142	8	6900GE16	6900GEM16
1500	2000	30-375	10-355	20	6900GE18	6900GEM18
2000	3000	300-1000	250-950	50	6900GE20	6900GEM20
3000	4500	700-2500	600-2400	100	6900GE22	6900GEM22

- FOR HIGH CYCLING – LONG LIFE – HYDRAULIC APPLICATIONS
- PISTON PRESSURE SWITCH  
1/4" ALUMINUM PRESSURE PORT

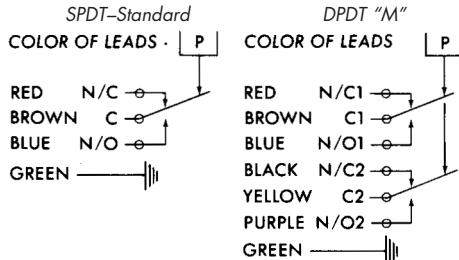
PRESSURE SWITCHES  
MODEL 6900PE

Hyd. psi	Hyd. psi	Wetted Parts	Aluminum 400 SST	Buna N Teflon
2000	3000	15-200	5-190	6900PE32
3000	5000	150-1600	40-1490	6900PE34
5000	7500	500-3200	330-3030	6900PE36
10,000	13,000	2000-6500	1500-6000	6900PE38

ELECTRICAL CHARACTERISTICS:  
RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	11	11
250 AC - 50/60 Hz	11	11
30 DC	5	5
125 DC	.5	.5

## SCHEMATIC AND WIRING CODE:



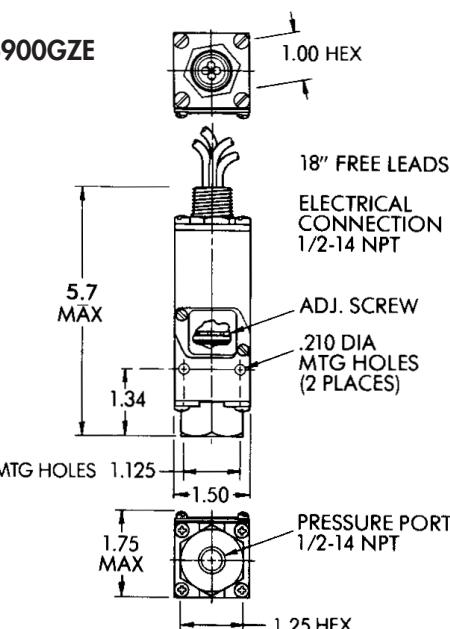
## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 46-1058 (46-1061 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

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e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING

6900GZE

6900GZE  
SHIPPING WT.  
APPROX. 19 OZ.  
(539 GRAMS)

Press. 1 to 2500 psi

SERIES:  
6900GZE

## Standard Features:

- U.L./CSA
- Explosion Proof:
- Div. 1, 2
- NEMA: 4, 7, 9, 13

## AMBIENT TEMP. RANGE

-30° to 160° F

-34° to 71° C

## OPERATING AND ORDERING DATA:

PRESSURE SWITCHES  
MODEL 6900GZE

Max Sys. Press. psi	Proof (Test) Press. psi	1/2" STAINLESS STEEL PRESSURE PORT AND DIAPHRAGM		Wetted Parts	316 SST Viton	
		Adjustable Set-Point Range On Incr. Press. psi	On Decr. Press. psi		Model No.	
500	750	3-20	1-18	2	6900GZE12	6900GZEM12
500	750	9-75	3-69	6	6900GZE14	6900GZEM14
1500	2000	18-150	6-138	12	6900GZE16	6900GZEM16
1500	2000	45-375	15-345	30	6900GZE18	6900GZEM18
2000	3000	300-1000	225-925	75	6900GZE20	6900GZEM20
3000	4500	700-2500	520-2320	180	6900GZE22	6900GZEM22

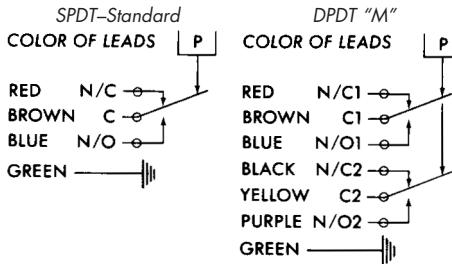
## Options Code:

- "F" Ethylene Propylene O-ring
- "7008" Gold Contacts
- "7042" SST Body
- "7043" SST Body & Gold Contacts
- "7044" Monel Port & Diaphragm
- "7045" Hastelloy Port & Diaphragm
- "7052" Exp. Proof w/3' Leads
- "7054" Exp. Proof w/6' Leads
- "7065" Exp. Teflon Wire & SST Diaphragm

ELECTRICAL CHARACTERISTICS:  
RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	11	11
250 AC - 50/60 Hz	11	11
30 DC	5	5
125 DC	.5	.5

## SCHEMATIC AND WIRING CODE:



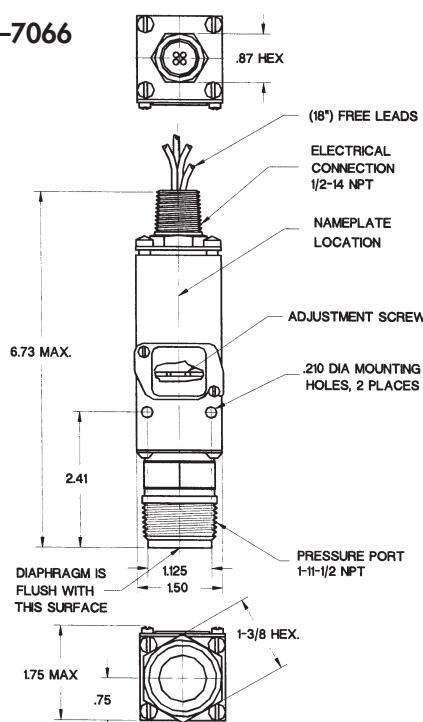
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Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 46-1058 (46-1061 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

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## INSTALLATION DRAWING

6900GZE-7066

6900GZE-7066  
SHIPPING WT.  
APPROX. 26 OZ.  
(737 GRAMS)

Press. 1 to 2500 psi

FLUSH MOUNT SERIES:  
6900GZE\*\*-7066

## Standard Features:

- Flush Mount Diaphragm
- U.L./CSA
- Explosion Proof: Div. 1, 2
- NEMA: 4, 7, 9, 13

## AMBIENT TEMP. RANGE

-30° to 160° F  
-34° to 71° C

## OPERATING AND ORDERING DATA:

PRESSURE SWITCHES MODEL 6900GZE-7066			• 1" STAINLESS STEEL PRESSURE PORT & WELDED DIAPHRAGM		Wetted Parts	Stainless Steel Port & Diaphragm	Model No.
Max Sys. Press. psi	Proof (Test) Press. psi	Adjustable Set-Point Range	On Incr. Press. psi	On Decr. Press. psi	Approx. Dead- band psi	MODEL SPDT-Std.	MODEL DPDT "M"
500	750	3-15	1-13	2	6900GZE12-7066	6900GZEM12-7066	
500	750	12-75	6-69	6	6900GZE14-7066	6900GZEM14-7066	
1500	2000	18-150	6-138	12	6900GZE16-7066	6900GZEM16-7066	
1500	2000	45-375	15-345	30	6900GZE18-7066	6900GZEM18-7066	
2000	3000	300-1000	225-925	75	6900GZE20-7066	6900GZEM20-7066	
3000	4500	700-2500	520-2320	180	6900GZE22-7066	6900GZEM22-7066	

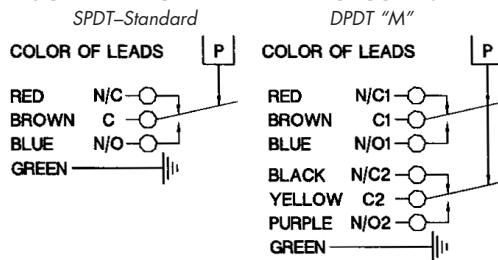
## Options Code:

"7074" Hastalloy "C" Port and  
Welded Diaphragm

ELECTRICAL CHARACTERISTICS:  
RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	11	11
250 AC - 50/60 Hz	11	11
30 DC	5	5
125 DC	.5	.5

## SCHEMATIC AND WIRING CODE:



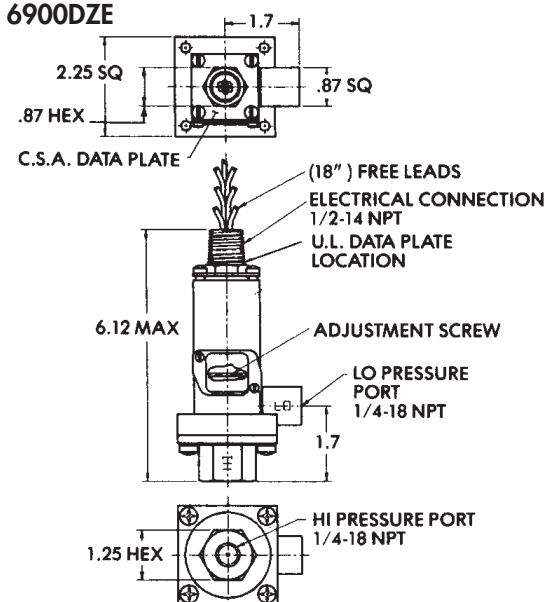
## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 46-1058 (46-1061 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

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e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING

6900DZE

6900DZE  
SHIPPING WT.  
APPROX. 49 OZ.  
(1372 GRAMS)

## OPERATING AND ORDERING DATA:

DIFFERENTIAL SWITCHES  
MODEL 6900DZE

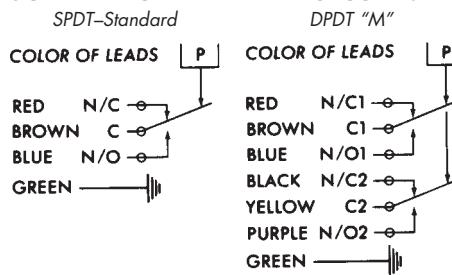
				1/4" STAINLESS STEEL PRESSURE PORTS & POLYIMIDE DIAPHRAGM		Wetted Parts	300 SST Polyimide Viton
Max Sys. Press. psi		Proof (Test) Press. psi		Adjustable Set-Point Range		Approx. Dead- band psi	Model Number
High Press. Port	Low Press. Port	Both Ports Simul-t aneous	High Over Low Low Over High	On Incr. Press. psi	On Decr. Press. psi		
400	750	750	400	1.2 to 18 6 to 75	.4 to 17.2 2 to 71	1 4	6900DZE8 6900DZE10 6900DZEM8 6900DZEM10

## ELECTRICAL CHARACTERISTICS:

RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	11	11
250 AC - 50/60 Hz	11	11
30 DC	5	5
125 DC	.5	.5

## SCHEMATIC AND WIRING CODE:



## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 46-1058 (46-1061 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

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e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

Diff. .4 to 75 psid

SERIES:  
6900DZE

## Standard Features:

- U.L./CSA
- Explosion Proof:  
Div. 1, 2
- NEMA: 4, 7, 9, 13
- Fire Resistant
- Stainless Steel Body

## AMBIENT TEMP. RANGE

-30° to 160° F

-34° to 71° C

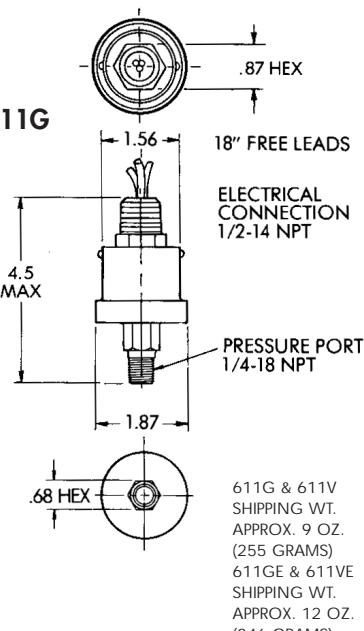
## Options Code:

"7008" Gold Contacts

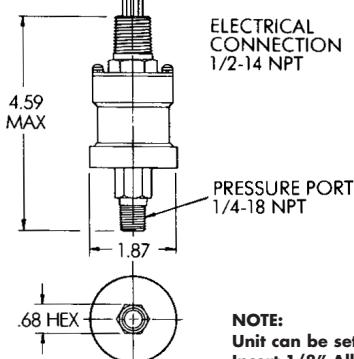
"7076" Teflon Wire

## INSTALLATION DRAWING

611G



611GE



NOTE:  
Unit can be set prior to installation.  
Insert 1/8" Allen wrench  
into adjustment screw (located in  
pressure port) and turn clockwise  
to decrease setting.

Press. .75 to 180 psi  
Vac. 1.5 to 28.5" Hg.

**SERIES:**  
**611G 611V**  
**611GE 611VE**

## Standard Features:

- NEMA: 4, 13
- Weatherproof
- Model 611GE/611VE
- U.L./CSA

Explosion Proof: Div. 1, 2  
NEMA: 4, 7, 9, 13

## AMBIENT TEMP. RANGE

-30° to 160° F  
-34° to 71° C

## OPERATING AND ORDERING DATA:

**PRESSURE SWITCHES**  
**MODEL 611G**

• 1/4" ALUMINUM PRESSURE  
PORT & POLYIMIDE  
DIAPHRAGM

Wetted  
Parts  
Aluminum, Polyimide,  
Buna N, Cadmium Plated  
Steel, 300 SST

Max Sys. Press. psi	Proof (Test) Press. psi	Adjustable Set-Point Range		Approx. Dead- band psi	Model No.	
		On Incr. Press. psi	On Decr. Press. psi		MODEL SPDT-Std.	MODEL DPDT "M"
250	500	1.5-12.1	.75-11.35	.75	611G8001	611GM8001
500	1000	12.1-30	10.1-28	2.0	611G8003	611GM8003
500	1000	30.1-70	27.1-67	3.0	611G8005	611GM8005
500	1000	70.1-180	63.1-173	7.0	611G8007	611GM8007

**PRESSURE SWITCHES**  
**MODEL 611GE**

• 1/4" ALUMINUM PRESSURE  
PORT & POLYIMIDE  
DIAPHRAGM

Wetted  
Parts  
Aluminum, Polyimide,  
Buna N, Cadmium Plated  
Steel, 300 SST

250	500	1.5-12.1	.75-11.35	.75	611GE8001	611GEM8001
500	1000	12.1-30	10.1-28	2.0	611GE8003	611GEM8003
500	1000	30.1-70	27.1-67	3.0	611GE8005	611GEM8005
500	1000	70.1-180	63.1-173	7.0	611GE8007	611GEM8007

**VACUUM SWITCHES**  
**MODEL 611V**

• 1/4" ALUMINUM PRESSURE  
PORT & POLYIMIDE  
DIAPHRAGM

Wetted  
Parts  
Aluminum, Polyimide,  
Buna N, Cadmium Plated  
Steel, 300 SST

Max Sys. Press. psi	Proof (Test) Press. psi	Adjustable Set-Point Range		Approx. Dead- band In. Hg	Model No.	
		On Incr. Vacuum In. Hg	On Decr. Vacuum In. Hg		MODEL SPDT-Std.	MODEL DPDT "M"
150	250	4-28.5	1.5-26	2.5	611V8000	611VM8000

**VACUUM SWITCHES**  
**MODEL 611VE**

• 1/4" ALUMINUM PRESSURE  
PORT & POLYIMIDE  
DIAPHRAGM

Wetted  
Parts  
Aluminum, Polyimide,  
Buna N, Cadmium Plated  
Steel, 300 SST

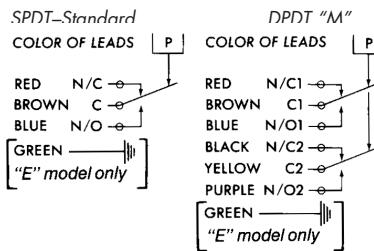
150	250	4-28.5	1.5-26	2.5	611VE8000	611VEM8000
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## ELECTRICAL CHARACTERISTICS:

RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	11	11
250 AC - 50/60 Hz	11	11
30 DC	5	5
125 DC	.5	.5

## SCHEMATIC AND WIRING CODE:



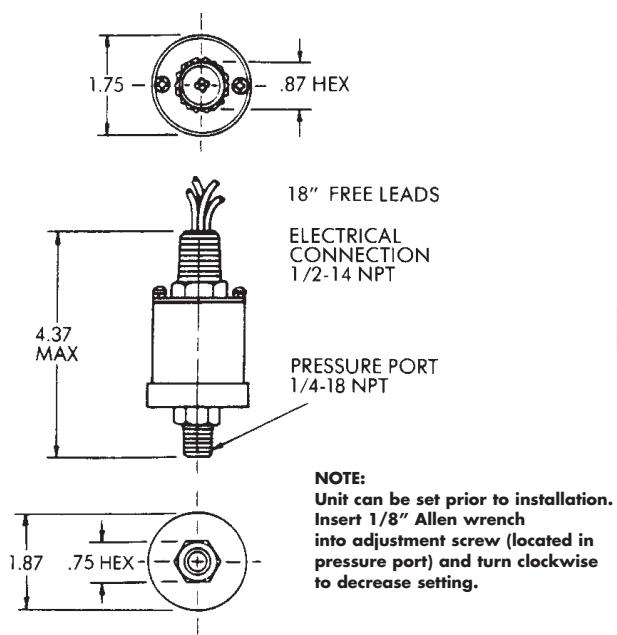
## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 46-1058 (46-1061 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING

611GZE



611GZE  
SHIPPING WT.  
APPROX. 22 OZ.  
(623 GRAMS)

Press. 1 to 180 psi

SERIES:  
611GZE

## Standard Features:

- External Parts: Stainless Steel Construction
- U.L./CSA Explosion Proof: Div. 1, 2
- NEMA: 4, 7, 9, 13
- Low Range

AMBIENT TEMP. RANGE  
-30° to 160° F  
-34° to 71° C

## OPERATING AND ORDERING DATA:

PRESSURE SWITCHES		• 1/4" STAINLESS STEEL PRESSURE PORT & DIAPHRAGM		Wetted Parts	316 SST
MODEL 611GZE		Adjustable Set-Point Range	Approx. Dead-band	Model No.	
Max Sys. Press. psi	Proof (Test) Press. psi	On Incr. Press. psi	On Decr. Press. psi	MODEL SPDT-Std.	MODEL DPDT "M"
250	500	3-12	1-10	611GZE8101	611GZEM8101
500	1000	12-30	9-27	611GZE8103	611GZEM8103
500	1000	30-70	25-65	611GZE8105	611GZEM8105
500	1000	70-180	60-170	611GZE8107	611GZEM8107

## Options Code:

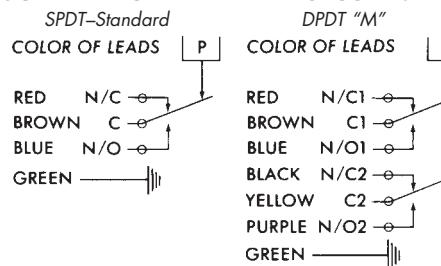
"7008" Gold Contacts  
"7052" Exp. Proof w/3' Leads  
"7054" Exp. Proof w/6' Leads  
"7065" Teflon Wire

## ELECTRICAL CHARACTERISTICS:

RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	11	11
250 AC - 50/60 Hz	11	11
30 DC	5	5
125 DC	.5	.5

## SCHEMATIC AND WIRING CODE:

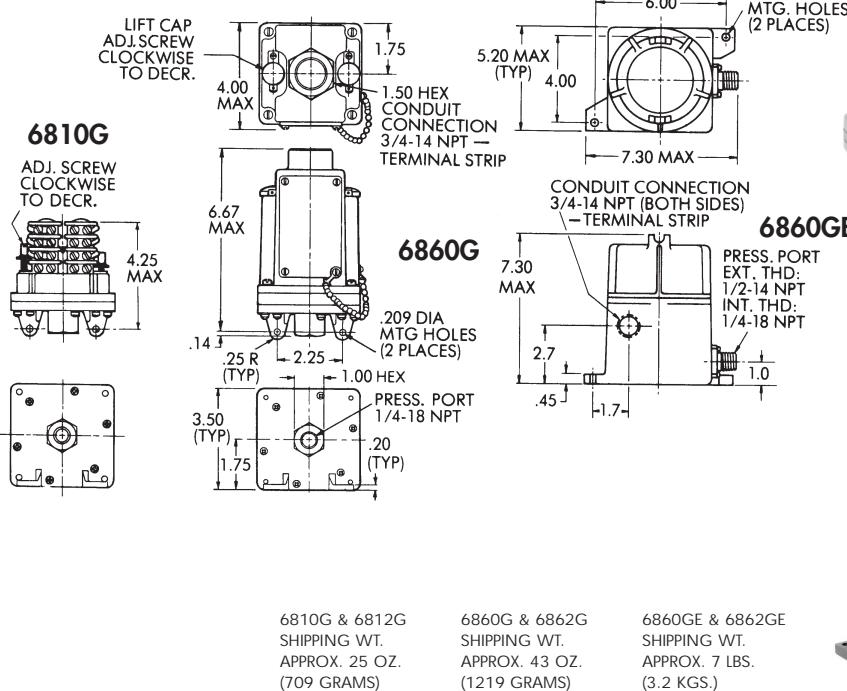


## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 46-1058 (46-1061 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING

6810G & 6812G  
SHIPPING WT.  
APPROX. 25 OZ.  
(709 GRAMS)6860G & 6862G  
SHIPPING WT.  
APPROX. 43 OZ.  
(1219 GRAMS)6860GE & 6862GE  
SHIPPING WT.  
APPROX. 7 LBS.  
(3.2 KGS.)Press. 1.5" H<sub>2</sub>O to 100 psi

**SERIES:**  
**6810G** **6860G**  
**6812G** **6862G**  
**6860GE** **6862GE**

## Standard Features:

- **Housed Models:**  
NEMA: 4, 13  
Weatherproof
- **Model 6860GE, 6862GE**  
Explosion Proof:  
Designed to Meet  
Div. 1, 2

## AMBIENT TEMP. RANGE

-30° to 160° F

-34° to 71° C

## Options Code:

"7008" Gold Contacts

## OPERATING AND ORDERING DATA:

PRESSURE SWITCHES			1/4" ALUMINUM PRESSURE PORT & POLYIMIDE DIAPHRAGM				
MODEL 6810G • STRIPPED — SINGLE SETTING			MODEL 6860G • HOUSED — SINGLE SETTING				
MODEL 6812G • STRIPPED — DUAL SETTING			MODEL 6862G • HOUSED — DUAL SETTING				
Proof (Test) Press.	Adjustable Set-Point Range		Approx. Dead- band	Model Number and Wetted Parts			
	On Incr. Press.	On Decr. Press.		Stripped Model	Housed Model	Wetted Parts	
50 psi	5 to 80" H <sub>2</sub> O	1.5 to 76.5" H <sub>2</sub> O	2.5" H <sub>2</sub> O	6810G0	Not Avail.	6860G0	Not Avail.
100 psi	1 to 27 psi	.95 to 26.75 psi	.1 to .2 psi	6810G1	6812G1	6860G1	6862G1
250 psi	3 to 100 psi	2.8 to 98.5 psi	.2 to 1.0 psi	6810G3	6812G3	6860G3	6862G3

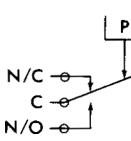
PRESSURE SWITCHES			EXPLOSION PROOF — HOUSED — 1/2" EXT. THREADS, 1/4" INT. THREADS ALUMINUM PRESSURE PORT & POLYIMIDE DIAPHRAGM				
MODEL 6860GE • SINGLE SETTING			MODEL 6862GE • DUAL SETTING				
Proof (Test) Press.	Adjustable Set-Point Range		Approx. Dead- band	Model Number and Wetted Parts			
	On Incr. Press.	On Decr. Press.		Single Setting	Dual Setting	Single Setting	Dual Setting
50 psi	5 to 80" H <sub>2</sub> O	1.5 to 76.5" H <sub>2</sub> O	2.5" H <sub>2</sub> O	6860GE0	Not Avail.	6860GE0	Not Avail.
100 psi	1 to 27 psi	.95 to 26.75 psi	.1 to .2 psi	6860GE1	6862GE1	6860GE1	6862GE1
250 psi	3 to 100 psi	2.8 to 98.5 psi	.2 to 1.0 psi	6860GE3	6862GE3	6860GE3	6862GE3

ELECTRICAL CHARACTERISTICS:  
RATING OF SWITCH ELEMENT

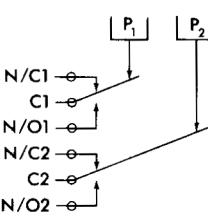
VOLTS	AMPERES
	SPDT
	Res.
125 AC - 50/60 Hz	15
250 AC - 50/60 Hz	15
28 DC	.5

## SCHEMATIC AND WIRING CODE:

Single Switch



Dual Switches



## ENCLOSURE/CERTIFICATIONS:

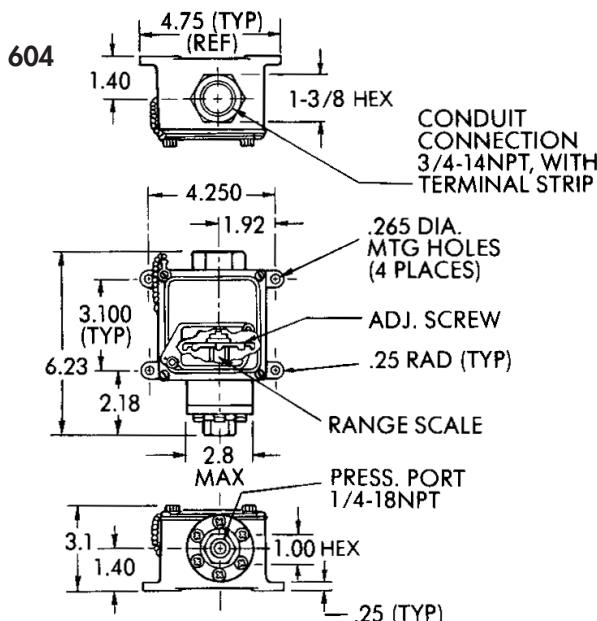
MODELS 6860GE, 6862 GE ONLY

Designed to meet the requirements of Division 1 and 2 explosion proof for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

Must be installed with an approved conduit seal and breather to meet the Division 1 and 2 requirements.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
 Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
 e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING

604G & 604V  
SHIPPING WT.  
APPROX. 39 OZ.  
(1092 GRAMS)604P  
SHIPPING WT.  
APPROX. 35 OZ.  
(992 GRAMS)

## OPERATING AND ORDERING DATA:

PRESSURE SWITCHES MODEL 604G		• 1/4" ALUMINUM PRESSURE PORT & POLYIMIDE DIAPHRAGM			Wetted Parts	Aluminum Polyimide Buna N
Max Sys. Press. psi	Proof (Test) Press. psi	Adjustable Set-Point Range	Approx. Dead-band psi	MODEL SPDT-Std.	MODEL DPDT "M"	
500	750	1-16	.3-15.3	.7	604G1	604GM1
3000	5000	8-75	3-70	5	604G2	604GM2
3000	5000	20-150	8-138	12	604G11	604GM11
3000	5000	50-375	22-347	28	604G3	604GM3
3000	5000	330-1000	265-935	65	604G5	604GM5

PRESSURE SWITCHES MODEL 604P*		• PISTON PRESSURE SWITCH WITH 1/4" ALUMINUM PRESSURE PORT			Wetted Parts	Aluminum 400 SST Teflon
Hyd. psi	Hyd. psi	Piston switch dead bands shown are narrowest at bottom and widest at top adjustable range.				
2000	3000	20-200	10-188	10-12	604P12	604PM12
3000	5000	170-1400	90-1230	80-170	604P15	604PM15
5000	7500	300-3000	180-2780	120-220	604P21	604PM21
7500	10,000	2500-5000	2220-4520	280-480	604P31	604PM31

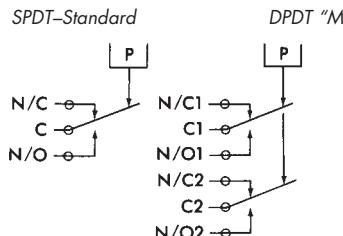
  

VACUUM SWITCHES MODEL 604V		• 1/4" ALUMINUM PRESSURE PORT & POLYIMIDE DIAPHRAGM			Wetted Parts	Aluminum Polyimide Buna N
Max Sys. Press. psi	Proof (Test) Press. psi	Adjustable Set-Point Range	Approx. Dead-band In. Hg	MODEL SPDT-Std.	MODEL DPDT "M"	
150	250	3.5-28.5	1.0-26.0	2.5	604V1	604VM1

ELECTRICAL CHARACTERISTICS:  
RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
	Res.	Res.
125 AC - 50/60 Hz	15	5
250 AC - 50/60 Hz	15	5
480 AC - 50/60 Hz	15	—
28 DC	6	5
125 DC	.4	.5

## SCHEMATIC AND WIRING CODE:



## ENCLOSURE/CERTIFICATIONS:

All Models shown are Underwriter's Laboratories, Inc. listed in the Recognized Components Index, Guide NKPZ "Motor Controllers, Float and Pressure Operated," File No. E72038.

Models 604GM1 & 604GX1 have an approximate dead band of .9 psi.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

Press. .3 to 4700 psi

Vac. 1.0 to 28.5" Hg

## SERIES: 604G 604P\*604V

## Standard Features:

- U.L. Listed
- NEMA: 4, 13
- Weatherproof
- Internal Case Ground

\* For High Cycling - Long Life - Hydraulic Applications

## AMBIENT TEMP. RANGE

-30° to 160° F

-34° to 71° C

## Options Code:

"A" Viton O-ring

"F" Ethylene Propylene O-ring

"J" CSA Approved

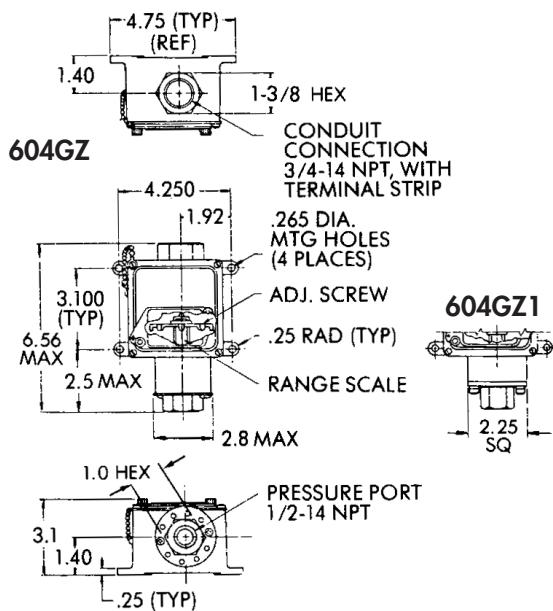
File No. LR22665

"7008" Gold Contacts

"7038" SST Port and SST Piston

(604P Models Only)

## INSTALLATION DRAWING



604GZ & 604GZ-7011  
SHIPPING WT.  
APPROX. 52 OZ.  
(1474 GRAMS)

## OPERATING AND ORDERING DATA:

PRESSURE SWITCHES  
MODEL 604GZ

• 1/2" STAINLESS STEEL PRESSURE PORT & POLYIMIDE DIAPHRAGM

Max Sys. Press. psi	Proof (Test) Press. psi	Adjustable Set-Point Range		Approx. Dead- band psi	Wetted Parts	316 SST Polyimide Viton
		On Incr. Press. psi	On Decr. Press. psi			
500	750	1.2-16	.4-15.2	.8	604GZ1	604GZM1
3000	5000	8-75	3-70	5	604GZ2	604GZM2
3000	5000	20-150	8-138	12	604GZ11	604GZM11
3000	5000	50-375	22-347	28	604GZ3	604GZM3
3000	5000	330-1000	265-935	65	604GZ5	604GZM5
3000	5000	950-2300	775-2125	175	604GZ7	604GZM7

PRESSURE SWITCHES  
MODEL 604GZ-7011

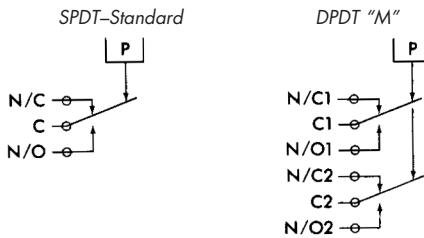
• 1/2" STAINLESS STEEL  
PRESSURE PORT &  
POLYIMIDE DIAPHRAGM

500	750	1.4-16		.4-15	1	604GZ1-7011	604GZM1-7011
		10-75	3-68			604GZ2-7011	604GZM2-7011
3000	5000	20-150	6-136	14	604GZ11-7011	604GZM11-7011	
3000	5000	50-375	16-347	34	604GZ3-7011	604GZM3-7011	
3000	5000	330-1000	250-920	80	604GZ5-7011	604GZM5-7011	
3000	5000	950-2300	750-2100	200	604GZ7-7011	604GZM7-7011	
5000	7500	2100-3400	1820-3120	280	604GZ9-7011	604GZM9-7011	
5000	7500	3200-5000	2720-4520	480	604GZ10-7011	604GZM10-7011	

ELECTRICAL CHARACTERISTICS:  
RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
	Res.	Res.
125 AC - 50/60 Hz	15	5
250 AC - 50/60 Hz	15	5
480 AC - 50/60 Hz	15	—
28 DC	6	5
125 DC	.4	.5

## SCHEMATIC AND WIRING CODE:



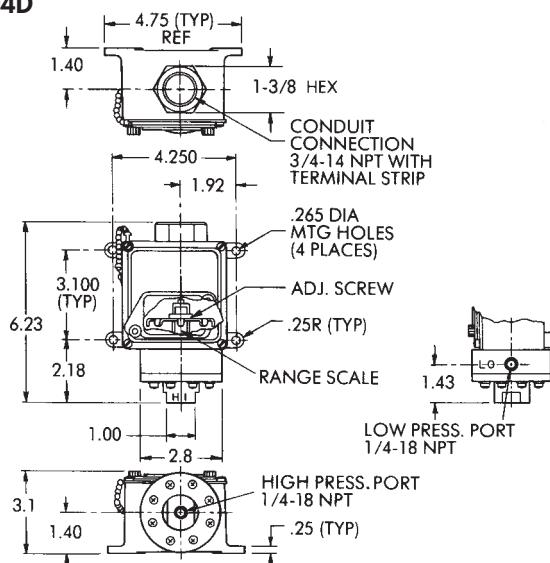
## ENCLOSURE/CERTIFICATIONS:

All Models shown are Underwriter's Laboratories, Inc. listed in the Recognized Components Index, Guide NKPZ "Motor Controllers, Float and Pressure Operated," File No. E72038.

Model 604GZM1 has an approximate dead band of .9 psi.

## INSTALLATION DRAWING

604D

604D  
SHIPPING WT.  
APPROX. 41 OZ.  
(1162 GRAMS)

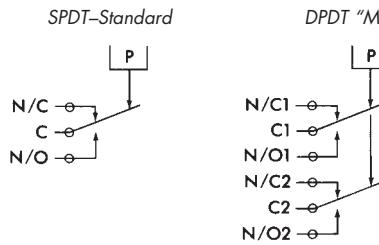
## OPERATING AND ORDERING DATA:

DIFFERENTIAL SWITCHES MODEL 604D		• 1/4" ALUMINUM PRESSURE PORTS & POLYIMIDE DIAPHRAGM		Wetted Parts	Aluminum Polyimide	300 SST Viton		
Max Sys. Press. psi		Proof (Test) Press. psi		Adjustable Set-Point Range		Model Number		
High Press. Port	Low Press. Port	Both Ports Simul-t aneous	High Over Low Low Over High	On Incr. Press. psid	On Decr. Press. psid	MODEL SPDT-Std.	MODEL DPDT "M"	
400	750	750	400	1 to 18 6 to 75	.3 to 17.5 2 to 71	.6 4	604D1 604D2	604DM1 604DM2

ELECTRICAL CHARACTERISTICS:  
RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	15	5
250 AC - 50/60 Hz	15	5
480 AC - 50/60 Hz	15	—
28 DC	6	5
125 DC	.4	.5

## SCHEMATIC AND WIRING CODE:



## ENCLOSURE/CERTIFICATIONS:

All Models shown are Underwriter's Laboratories, Inc. listed in the Recognized Components Index, Guide NKPZ "Motor Controllers, Float and Pressure Operated," File No. E72038.

Model 604DM1 has an approximate dead band of .9 psi.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

Diff. .3 to 75 psid

SERIES:  
604D

## Standard Features:

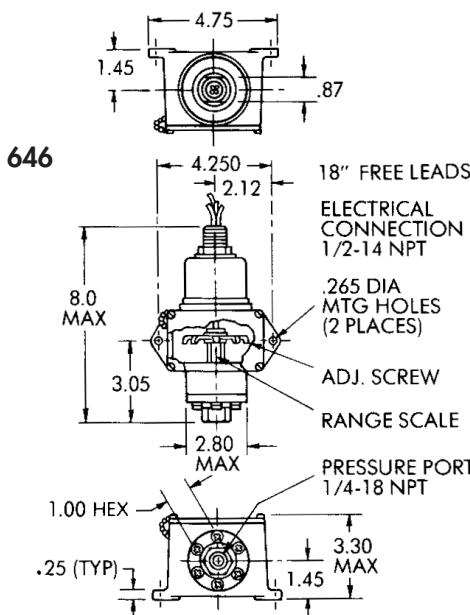
- U.L. Listed
- NEMA: 4, 13
- Weatherproof
- Internal Case Ground

## AMBIENT TEMP. RANGE

-30° to 160° F

-34° to 71° C

## INSTALLATION DRAWING

646GE & 646VE  
SHIPPING WT.  
APPROX. 44 OZ.  
(1247 GRAMS)646PE  
SHIPPING WT.  
APPROX. 39 OZ.  
(1105 GRAMS)

## OPERATING AND ORDERING DATA:

PRESSURE SWITCHES  
MODEL 646GE

- 1/4" ALUMINUM PRESSURE PORT & POLYIMIDE DIAPHRAGM

Wetted Parts  
Aluminum Polyimide Buna N

Max Sys. Press. psi	Proof (Test) Press. psi	Adjustable Set-Point Range		Approx. Dead- band psi	Model Number	
		On Incr. Press. psi	On Decr. Press. psi		MODEL SPDT-Std.	MODEL DPDT "M"
500	750	1.2-16	.4-15.2	.8	646GE1	646GEM1
3000	5000	8-75	3-70	5	646GE2	646GEM2
3000	5000	20-150	8-138	12	646GE11	646GEM11
3000	5000	50-375	22-347	28	646GE3	646GEM3
3000	5000	330-1000	265-935	65	646GE5	646GEM5

- FOR HIGH CYCLING - LONG LIFE - HYDRAULIC APPLICATIONS

PRESSURE SWITCHES  
MODEL 646PE

- PISTON PRESSURE SWITCH  
1/4" ALUMINUM PRESSURE PORT

Hyd. psi	Hyd. psi	Wetted Parts	Aluminum 400 SST	Buna N Teflon
2000	3000	20-200	10-188	646PE12
3000	5000	170-1400	90-1230	646PE15
5000	7500	300-3000	180-2780	646PE21
7500	10,000	2500-5000	2220-4520	646PE31
646PE31				

Piston switch dead-bands shown are narrowest at bottom and widest at top of adjustable range.

VACUUM SWITCHES  
MODEL 646VE

- 1/4" ALUMINUM PRESSURE PORT & POLYIMIDE DIAPHRAGM

Wetted Parts  
Aluminum Polyimide Buna N

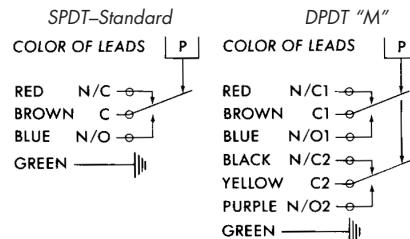
Max Sys. Press. psi	Proof (Test) Press. psi	Adjustable Set-Point Range		Approx. Dead- band In. Hg	Model Number	
		On Incr. Vacuum In. Hg	On Decr. Vacuum In. Hg		MODEL SPDT-Std.	MODEL DPDT "M"
150	250	3.5-28.5	1.0-26.0	2.5	646VE1	646VEM1

## ELECTRICAL CHARACTERISTICS:

RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	15	5
250 AC - 50/60 Hz	15	5
480 AC - 50/60 Hz	15	—
125 DC	.4	.5

## SCHEMATIC AND WIRING CODE:



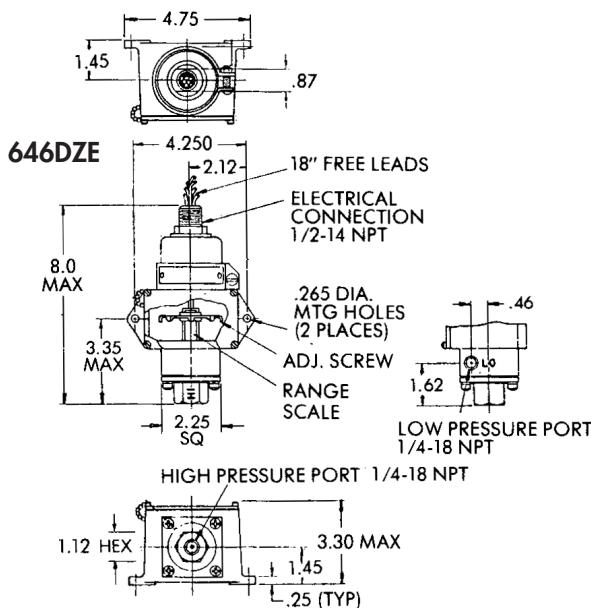
## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 17-51 (17-73 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com



## INSTALLATION DRAWING



SHIPPING WT.  
APPROX. 60 OZ.  
(1700 GRAMS)

Diff. .4 to 75 psid

## SERIES: 646DZE

### Standard Features:

- U.L./CSA
- Explosion Proof: Div. 1, 2
- NEMA: 4, 7, 9, 13
- Fire Resistant Steel Body

### AMBIENT TEMP. RANGE

-30° to 160° F  
-34° to 71° C

## OPERATING AND ORDERING DATA:

DIFFERENTIAL SWITCHES MODEL 646DZE			• 1/4" STAINLESS STEEL PRESSURE PORTS & POLYIMIDE DIAPHRAGM		Wetted Parts	300 SST Polyimide, Viton	
Max Sys. Press. psi		Proof (Test) Press. psi	Adjustable Set-Point Range		Approx. Dead- band psi	Model Number	
High Press. Port	Low Press. Port	Both Ports Simul-t aneous	High Over Low	Low Over High			
			High	Low	On Incr. Press. psid	On Decr. Press. psid	
400	750	750	400	1.2 to 18 6 to 75	.4 to 17.2 2 to 71	.8 4	646DZE1 646DZE2 646DZEM1 646DZEM2

### Options Code:

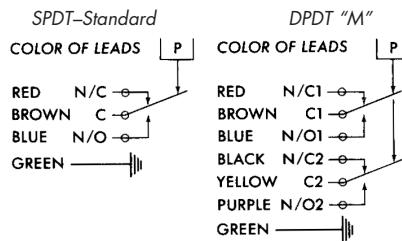
"F" Ethylene Propylene O-ring  
 "Y" EECS Certified to EXsIIT5  
 "7008" Gold Contacts  
 "7011" SST Diaphragm  
 "7030" Gold Contacts w/SST Diaphragm  
 "7065" Teflon Wire w/SST Diaphragm

## ELECTRICAL CHARACTERISTICS:

## RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	15	5
250 AC - 50/60 Hz	15	5
480 AC - 50/60 Hz	15	—
125 DC	.4	.5

## SCHEMATIC AND WIRING CODE:



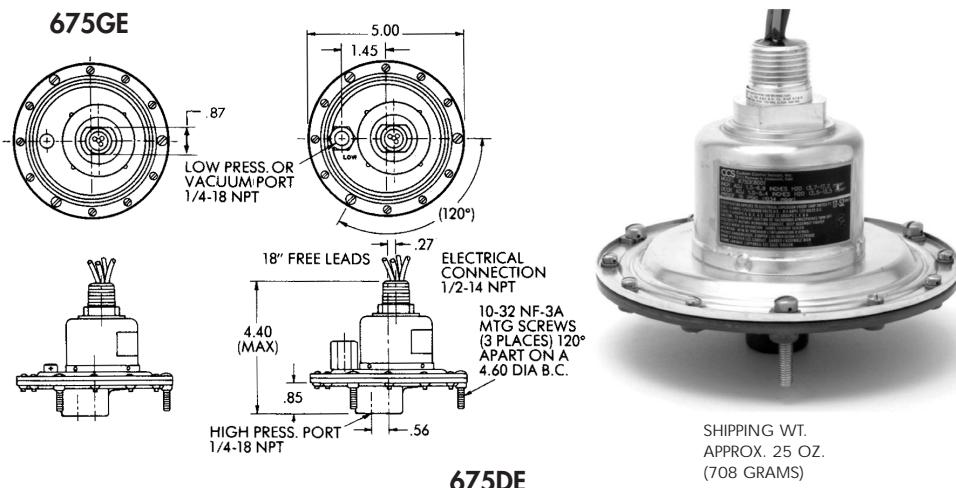
## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 17-51 (17-73 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

Model 646DZEM1 has an approximate dead band of .9 psi.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
 Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
 e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING



## OPERATING AND ORDERING DATA:

PRESSURE SWITCHES MODEL 675GE		1/4" ALUMINUM ● PRESSURE PORT & POLYIMIDE DIAPHRAGM		Wetted Parts	Aluminum, Buna N, 300 SST		
Max Sys. Press. psi	Proof (Test) Press. psi	Setting Ranges — For Customer Specified Set Points				Model Number	
		Fixed Set Point Range		Approx. Dead Band		MODEL SPDT-Std.	MODEL DPDT "M"
On Incr. Press. In. H <sub>2</sub> O	On Decr. Press. In. H <sub>2</sub> O	At Bottom of Range In. H <sub>2</sub> O	At Top of Range In. H <sub>2</sub> O				
10	15	1.5-30	.8-27	.7	3.0	675GE1	675GEM1

DIFFERENTIAL SWITCHES MODEL 675DE		1/4" ALUMINUM ● PRESSURE PORT & POLYIMIDE DIAPHRAGM		Wetted Parts	Aluminum, Polyimide, Buna N, 300 SST, Tin Plated Steel, Silver Plated Beryllium Copper and Brass				
High Press. Port psi	Low Press. Port psi	High Press. Port psi	Low Press. Port psi	On Incr. Press. In. H <sub>2</sub> O	On Decr. Press. In. H <sub>2</sub> O	At Bottom of Range In. H <sub>2</sub> O	At Top of Range In. H <sub>2</sub> O	MODEL SPDT-Std.	MODEL DPDT "M"
10	10	15	15	1.5-30	.8-27	.7	3.0	675DE1	675DEM1

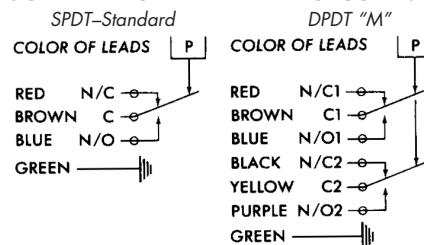
  

VACUUM SWITCHES MODEL 675VE		1/4" ALUMINUM ● PRESSURE PORT & POLYIMIDE DIAPHRAGM		Wetted Parts	Aluminum, Polyimide, Buna N, 300 SST, Tin Plated Steel, Silver Plated Beryllium Copper and Brass		
Max System Press. psi	Proof (Test) Press. psi	On Incr. Vacuum In. H <sub>2</sub> O	On Decr. Vacuum In. H <sub>2</sub> O	At Bottom of Range In. H <sub>2</sub> O	At Top of Range In. H <sub>2</sub> O	MODEL SPDT-Std.	MODEL DPDT "M"
10	15	1.5-30	.8-27	.7	3.0	675VE1	675VEM1

ELECTRICAL CHARACTERISTICS:  
RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
Res.	Res.	
125 AC - 50/60 Hz	15	5
250 AC - 50/60 Hz	15	5
480 AC - 50/60 Hz	15	—
125 DC	.4	.5

## SCHEMATIC AND WIRING CODE:



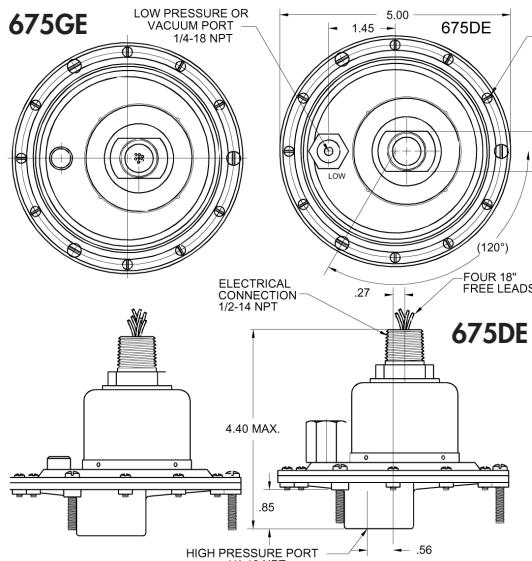
## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 17-52 (17-283 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

Models 675GEM1, 675DEM1, and 675VEM1 have an approximate dead band of 1.5 in. H<sub>2</sub>O.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING



SHIPPING WT.  
APPROX. 25 OZ.  
(708 GRAMS)

Press. .2" to 31" H<sub>2</sub>O

Diff. .2" to 31" H<sub>2</sub>O

## SERIES: 675GE800\* 675DE800\*

### Standard Features:

- U.L./CSA
- Explosion Proof: Div. 1, 2
- NEMA: 4, 7, 9, 13

### AMBIENT TEMP. RANGE

-30° to 160° F

-34° to 71° C

### OPERATING AND ORDERING DATA:

#### PRESSURE SWITCHES MODEL 675GE800\*

• 1/4" ALUMINUM PRESSURE  
PORT & POLYIMIDE DIAPHRAGM

Max Sys. Press. psi	Proof (Test) Press. psi	Adjustable Set-Point Range		Approx. Dead- band In. H <sub>2</sub> O	Model No. & Wetted Parts	
		On Incr. Press. In. H <sub>2</sub> O	On Decr. Press. In. H <sub>2</sub> O		MODEL	Wetted Parts
10	15	1.5-6.9	0.2-5.6	1.3	675GE8001	Aluminum, Polyimide Buna N, 300 SST
		7-12.9	5.5-11.4	1.5	675GE8002	
		13-18.9	11-16.9	2.0	675GE8003	
		19-24.9	16.5-22.4	2.5	675GE8004	
		25-31	22.5-28	3.0	675GE8005	
		2-6.9	0.2-5.1	1.8	675GEM8001	
		7-12.9	5-10.9	2.0	675GEM8002	
		13-18.9	10.8-16.7	2.2	675GEM8003	
		19-24.9	16.5-22.4	2.5	675GEM8004	
		25-31	22.5-28	3.0	675GEM8005	

#### PRESSURE SWITCHES MODEL 675DE800\*

• 1/4" ALUMINUM PRESSURE PORT  
TIN PLATED STEEL & POLYIMIDE DIAPHRAGM

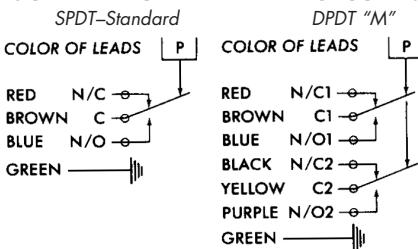
Max Sys. Press. psi	Proof (Test) Press. psi	Adjustable Set-Point Range		Approx. Dead- band In. H <sub>2</sub> O	Model No. & Wetted Parts	
		On Incr. Press. In. H <sub>2</sub> O	On Decr. Press. In. H <sub>2</sub> O		MODEL	Wetted Parts
10	15	1.5-6.9	0.2-5.6	1.3	675DE8001	Aluminum, Polyimide Buna N, 300 SST, Tin Plated Steel, Silver Plated Beryllium Copper and Brass
		7-12.9	5.5-11.4	1.5	675DE8002	
		13-18.9	11-16.9	2.0	675DE8003	
		19-24.9	16.5-22.4	2.5	675DE8004	
		25-31	22.5-28	3.0	675DE8005	
		2-6.9	0.2-5.1	1.8	675DEM8001	
		7-12.9	5-10.9	2.0	675DEM8002	
		13-18.9	10.8-16.7	2.2	675DEM8003	
		19-24.9	16.5-22.4	2.5	675DEM8004	
		25-31	22.5-28	3.0	675DEM8005	

### ELECTRICAL CHARACTERISTICS:

RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	15	5
250 AC - 50/60 Hz	15	5
480 AC - 50/60 Hz	15	—
125 DC	.4	.5

### SCHEMATIC AND WIRING CODE:



### ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 17-52 (17-283 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

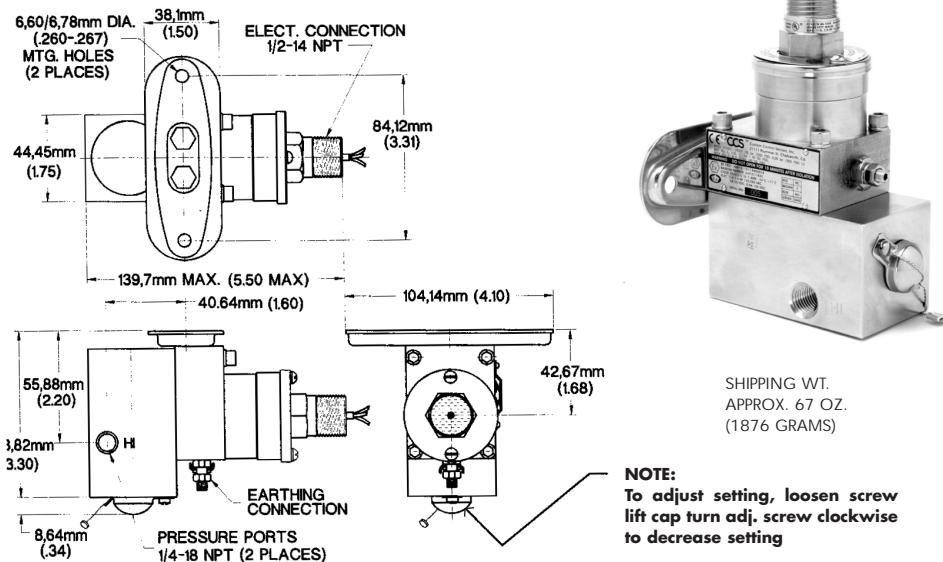
**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:

Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426

e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING

672DE



## OPERATING AND ORDERING DATA:

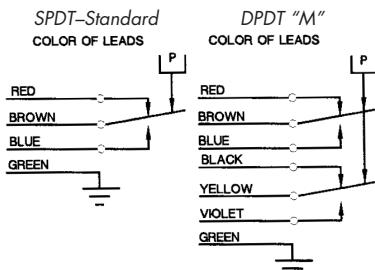
DIFFERENTIAL SWITCHES MODEL 672DE				• 1/4" STAINLESS STEEL 316 STAINLESS STEEL BODY & DIAPHRAGM, VITON "O"-RING		Wetted Parts	300 SST Viton
Max Sys. Press. psi	Proof (Test) Press. psi			Adjustable Set-Point Range		Approx. Dead- band psi	Model Number
High Press. Port	Low Press. Port	Both Ports Simul-t aneous	High Over Low Low Over High	On Incr. Press. psid	On Decr. Press. psid		
3000	4500	2000	1000	7 to 65 9 to 65 60 to 150	2 to 60 3 to 59 40 to 130	5 6 20	672DE1 672DEM1 672DE4 672DEM4

## ELECTRICAL CHARACTERISTICS:

RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	11	11
250 AC - 50/60 Hz	11	11
30 DC	5	5
125 DC	.5	.5

## SCHEMATIC AND WIRING CODE:



## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 46-1058 (46-1061 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

CENELEC and BASEEFA Certified Switches conform to the harmonized European Standard: Electrical apparatus for potentially explosive atmospheres Part 5. Flameproof enclosure 'd' BS5501: Part 5: 1977 EN50018. Cenelec Code: EExdIICt6 BASEEFA Number: Ex91C1184X.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

Diff. 2 to 425 psi

SERIES:  
672DE

## Standard Features:

- U.L. / CSA — Listed & Certified, Explosion Proof: Div. 1, 2,
- BASEEFA & CENELEC Certified & Approved,
- External Parts: 300 SST
- Meets requirement: IP-67, NEMA: 4, 4x, 7, 9, 13, NACE MR-0175 and CE
- Fire Resistant 316 SST Body

## AMBIENT TEMP. RANGE

-30° to 160° F

-34° to 71° C

## Options Code:

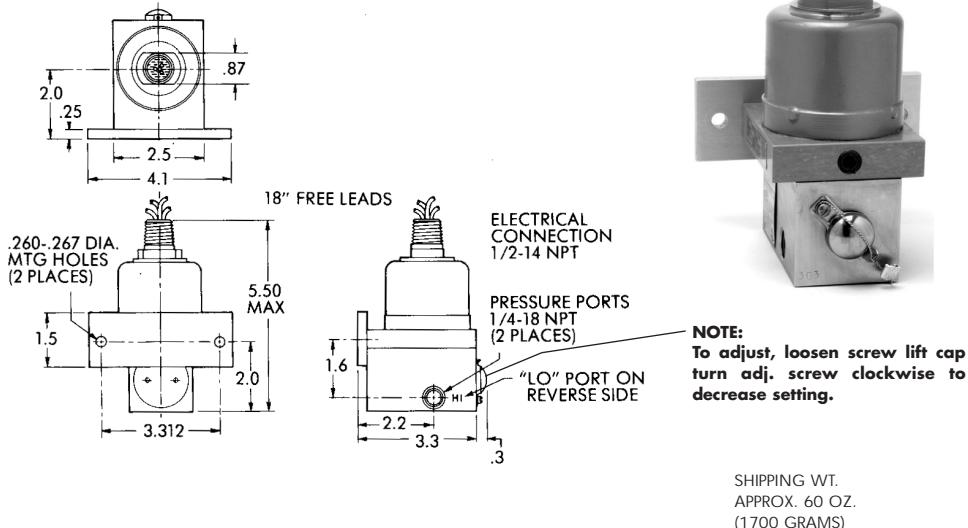
"F" Ethylene Propylene O-ring

"7008" Gold Contacts

"7065" Teflon Wire w/SST Diaphragm

## INSTALLATION DRAWING

673DE



## OPERATING AND ORDERING DATA:

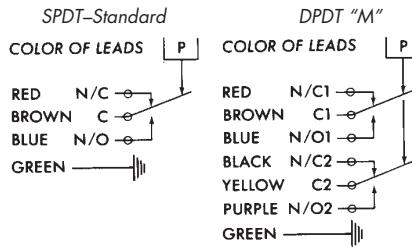
DIFFERENTIAL SWITCHES		• 1/4" STAINLESS STEEL PRESSURE PORTS & DIAPHRAGM				Wetted Parts	300 SST
MODEL 673DE8011		Adjustable Set-Point Range		Approx. Dead-band psi	Model Number		Viton
Max Sys. Press. psi	Proof (Test) Press. psi	On Incr. Press. psid	On Decr. Press. psid		MODEL SPDT-Std.	MODEL DPDT "M"	
High Press. Port	Low Press. Port	Both Ports Simul-taneous	High Over Low Low Over High				
			High      Low				
3000	4500	2000	1000	7 to 60	2 to 55	5	673DE8011      673DEM8011

## ELECTRICAL CHARACTERISTICS:

RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	15	5
250 AC - 50/60 Hz	15	5
480 AC - 50/60 Hz	15	—
125 DC	.4	.5

## SCHEMATIC AND WIRING CODE:



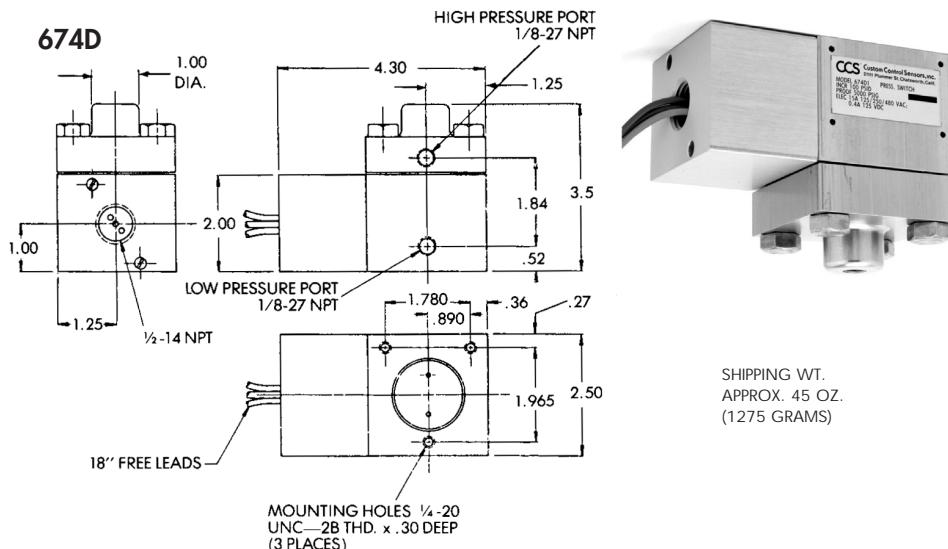
## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 17-51 (17-73 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

Model 673DEM8011 has an approximate dead band of 7 psi.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING



Diff. 2 to 800 psid

SERIES:  
674D

## Standard Features:

- NEMA: 4, 13
- Weatherproof

## AMBIENT TEMP. RANGE

-30° to 160° F  
-34° to 71° C

## OPERATING AND ORDERING DATA:

DIFFERENTIAL SWITCHES MODEL 674D		• 1/8" ALUMINUM PRESSURE PORTS & POLYIMIDE DIAPHRAGM		Wetted Parts	Aluminum Polyimide Viton, 300 SST			
Max Sys. Press. psi	Proof (Test) Press. psi	Setting Ranges For Customer Specified Set Points				Model Number		
		Fixed Set-Point Range		Approx. Dead Band				
		Both Ports Simul-t aneous	High Over Low Low Over High	On Incr. Press. psi	On Decr. Press. psi	At Bottom of Range psi	At Top of Range psi	MODEL SPDT-Std.
3000	4500	2500	2500	5 to 80 81 to 350 351 to 800	2 to 68 67 to 297 299 to 680	3 14 60	12 52 120	674D1 674D2 674D3

## Options Code:

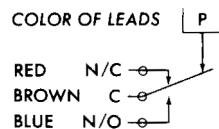
"F" Ethylene Propylene O-ring  
"7008" Gold Contacts

ELECTRICAL CHARACTERISTICS:  
RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	
	Res.	
125 AC - 50/60 Hz	15	
250 AC - 50/60 Hz	15	
480 AC - 50/60 Hz	15	
125 DC	4	

## SCHEMATIC AND WIRING CODE:

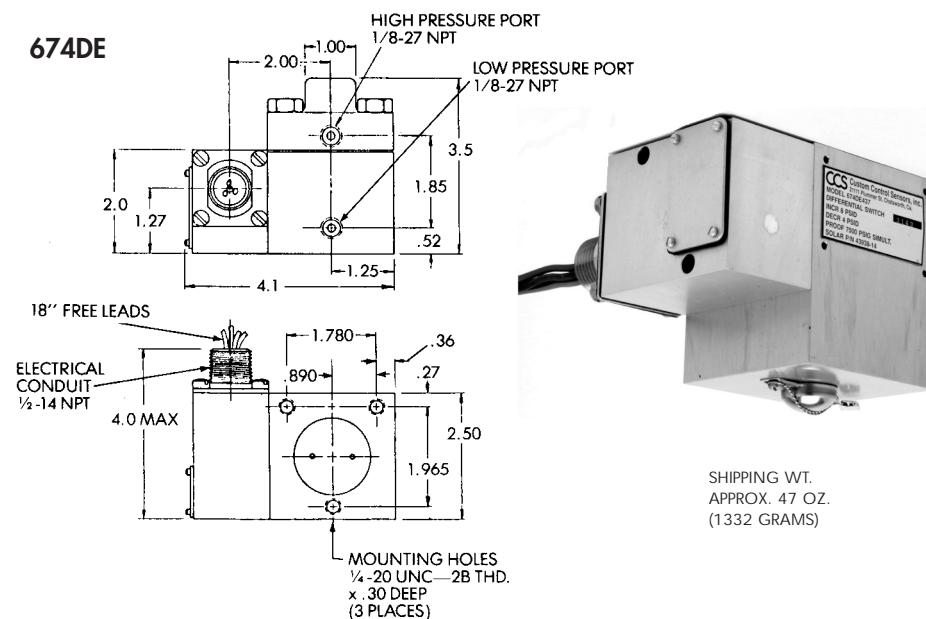
SPDT-Standard



**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING

674DE



## OPERATING AND ORDERING DATA:

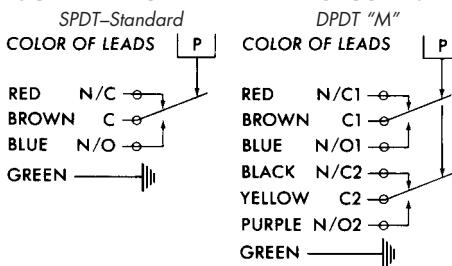
DIFFERENTIAL SWITCHES MODEL 674DE		1/8" ALUMINUM PRESSURE PORT & POLYIMIDE DIAPHRAGM		Wetted Parts	Aluminum Polyimide	Buna N, 300 SST	Model Number	
Max Sys. Press. psi	Proof (Test) Press.		Setting Ranges — For Customer Specified Set Points					
			Fixed Set Point Range	Approx. Dead Band				
Both Ports Simul- taneous	High	Over Low	On Incr. Press.	On Decr. Press.	At Bottom of Range psi	At Top of Range psi	MODEL SPDT-Std.	
Both Ports Simul- taneous	High	Over Low	On Incr. Press.	On Decr. Press.	At Bottom of Range psi	At Top of Range psi	MODEL DPDT "M"	
3000	4500	2500	2500	7 to 80 81 to 350 351 to 800	2 to 68 66 to 297 291 to 680	5 14 60	12 52 120	674DE1 674DE2 674DE3
								674DEM1 674DEM2 674DEM3

## ELECTRICAL CHARACTERISTICS:

## RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	11	11
250 AC - 50/60 Hz	11	11
30 DC	5	5
125 DC	.5	.5

## SCHEMATIC AND WIRING CODE:



## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 46-1058 (46-1061 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## How a Wide Range DUAL-SNAP® Temperature Switch Works

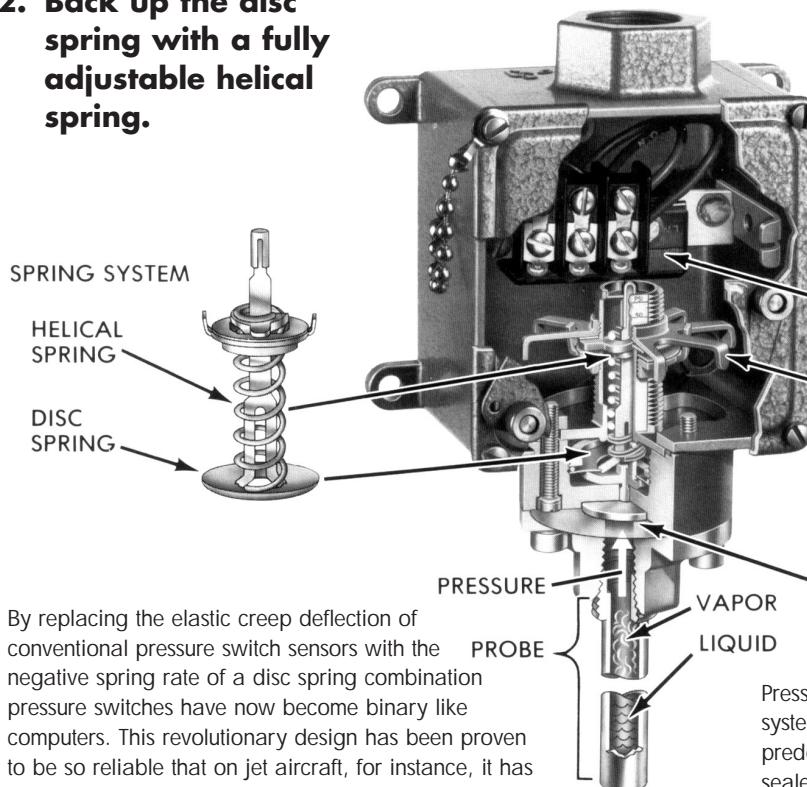
### 1. The Heart of the design...



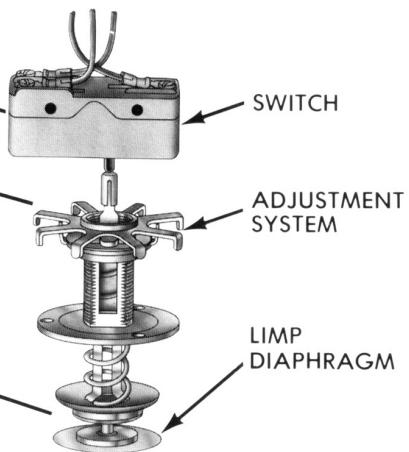
- It's a convex disc spring with a center hole.

- It snaps to concave under pressure.  
And it snaps back when pressure is released.

### 2. Back up the disc spring with a fully adjustable helical spring.



### 3. Add a limp diaphragm, adjustment system, switch, and a probe partially filled with a volatile liquid which is vaporized when heated.



Pressure is exerted through a diaphragm and spring system to actuate an electrical switch at a predetermined set point. Pressure generated in the sealed, stainless steel probe is directly proportional to the temperature of the probe.

### 4. Now the system is packaged with components suitable for specific temperature and environment...and you have a Wide Range DUAL-SNAP® Temperature Switch with these advantages:

- Extremely fast response.
- Set points stay set – not sensitive to shock, vibration, ambient temperature, or other environmental conditions. No drifting set points to cause trouble.
- Vapor type temperature sensing is more accurate than bimetallic types – simpler than thermocouples.
- No “tracing” because of fluctuations in system temperature or pressure – no “teasing” of the electrical element.
- Reduces the adverse effects of ripple, contact chatter, fatigue, premature wear, and other common switch problems.
- Maximum life expectancy with lifelong reliability and precise repeatability assured.
- Broad spectrum of temperature and system pressure ranges in each switch model series.

# DETAIL DATA ON AVAILABLE CAPILLARIES AND THERMOWELLS

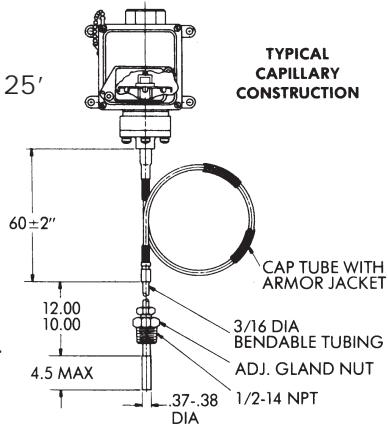
## CAPILLARIES – OPTIONAL TUBE LENGTHS

Standard model 604TU, 646TUE and 6900TU series temperature switches are furnished with a 5' capillary. Optional 10', 15', and 25' capillaries are available. Order as listed below:

10' capillary: When ordering add **-7001** to model number

15' capillary: When ordering add **-7002** to model number

25' capillary: When ordering add **-7003** to model number



### HOW TO ORDER:

1. Specify standard model number of temperature switch desired.

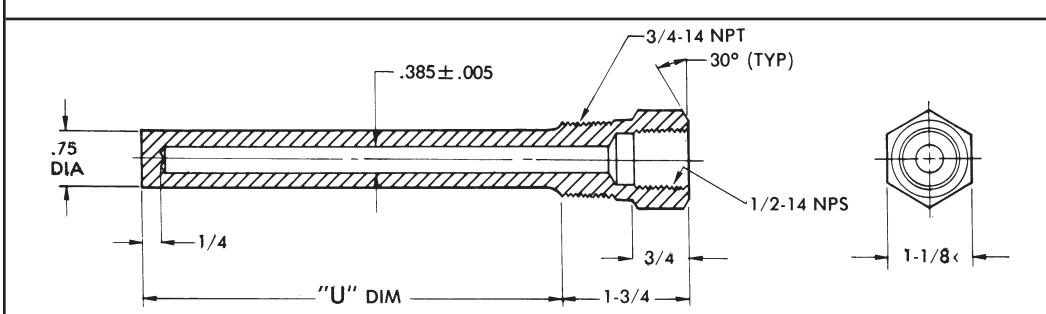
2. Add the above number that specifies capillary length to end of standard number.

**EXAMPLE:** To order 646TUE1 with 15' capillary, specify 646TUE1-**7002**

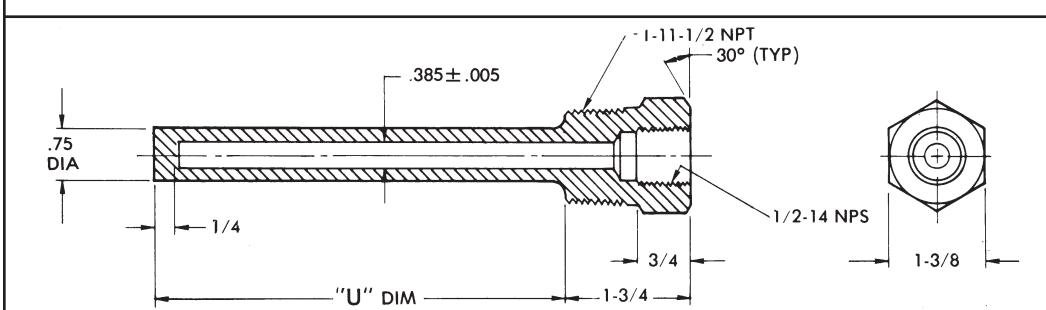
## THERMOWELLS

Readily available convenience items for use with Temperature Switch Models.

### THERMOWELL NO. 113-35 • 3/4" NPT • Material: Series 316 Stainless Steel



### THERMOWELL NO. 113-34 • 1" NPT • Material: Series 316 Stainless Steel

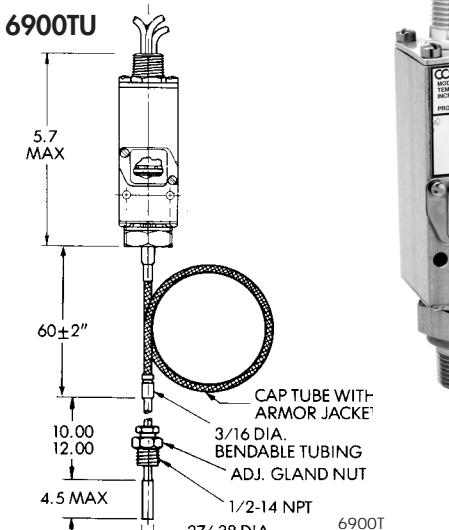
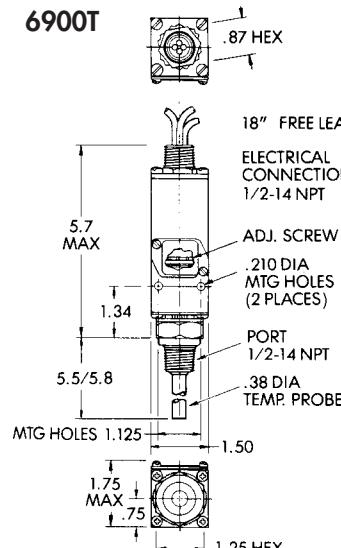


### HOW TO ORDER:

Specify thermowell part number as a separate item.

"U" Dim.	Part Number	Part Number
4 1/2"	113-35-1	113-34-1
7 1/2"	113-35-2	113-34-2
10 1/2"	113-35-3	113-34-3
13 1/2"	113-35-4	113-34-4

## INSTALLATION DRAWING



6900T  
SHIPPING WT.  
APPROX. 18 OZ.  
(510 GRAMS)

6900TU  
SHIPPING WT.  
APPROX. 26 OZ.  
(737 GRAMS)

Temp. 0 to 650° F

## SERIES: 6900T 6900TU

6900T Models  
with Probe

6900TU Models  
with Capillary Tube

### Standard Features:

- CSA
- Weatherproof
- NEMA: 4, 13

### AMBIENT TEMP. RANGE

-30° to 160° F  
-34° to 71° C

## OPERATING AND ORDERING DATA:

TEMPERATURE SWITCHES MODEL 6900T		• STAINLESS STEEL TEMPERATURE PROBE		Wetted Parts		300 SST	
Maximum Probe Temperature Degrees F	Adjustable Set Point Range		Approx. Dead Band		Model Number		
	On Incr. Temperature Degrees F	On Decr. Temperature Degrees F	At Bottom of Range Degrees F	At Top of Range Degrees F	MODEL SPDT-Std.	MODEL DPDT "M"	
+200°	+20° to +120°	+0° to +113°	20°	5°	6900T12	6900TM12	
+300°	+80° to +205°	+60° to +198°	20°	5°	6900T14	6900TM14	
+400°	+185° to +315°	+165° to +308°	20°	5°	6900T16	6900TM16	
+500°	+280° to +405°	+260° to +398°	20°	5°	6900T18	6900TM18	
+600°	+385° to +565°	+360° to +555°	25°	10°	6900T20	6900TM20	
+700°	+465° to +650°	+440° to +640°	25°	10°	6900T22	6900TM22	

TEMPERATURE SWITCHES MODEL 6900TU		• STAINLESS STEEL TEMPERATURE PROBE WITH 5' CAPILLARY TUBE		Wetted Parts		300 SST & Graphite Lubricated Glass Fiber	
+200°	+20° to +120°	+0° to +113°	20°	5°	6900TU12	6900TUM12	
+300°	+80° to +205°	+60° to +198°	20°	5°	6900TU14	6900TUM14	
+400°	+185° to +315°	+165° to +308°	20°	5°	6900TU16	6900TUM16	
+500°	+280° to +405°	+260° to +398°	20°	5°	6900TU18	6900TUM18	
+600°	+385° to +565°	+360° to +555°	25°	10°	6900TU20	6900TUM20	
+700°	+465° to +650°	+440° to +640°	25°	10°	6900TU22	6900TUM22	

## EXTERNAL PROBE PRESSURE

System Pressure: 1250 psi

Proof Pressure: 1500 psi

## ELECTRICAL CHARACTERISTICS:

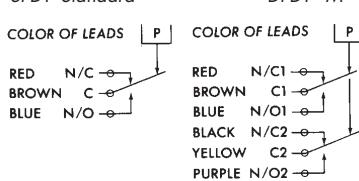
RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	11	11
250 AC - 50/60 Hz	11	11
30 DC	5	5
125 DC	.5	.5

## SCHEMATIC AND WIRING CODE:

SPDT-Standard

DPDT "M"



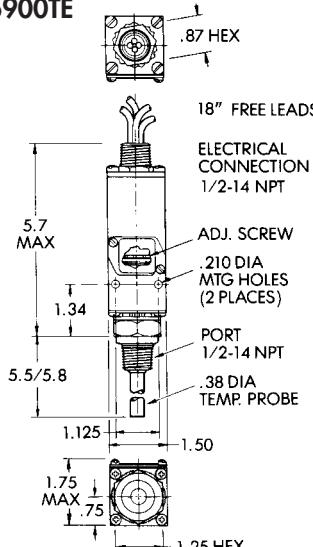
## ENCLOSURE/CERTIFICATIONS:

CSA Certified for enclosure (4)  
non-hazardous locations  
(File No. LR22665)

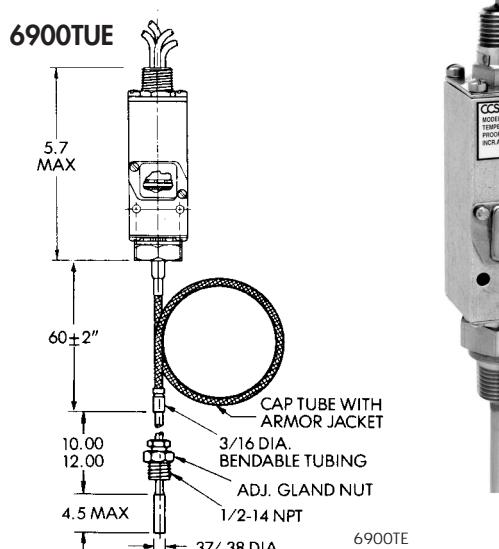
**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:  
Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426  
e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING

6900TE



6900TUE

6900TE  
SHIPPING WT.  
APPROX. 21 OZ.  
(595 GRAMS)6900TUE  
SHIPPING WT.  
APPROX. 29 OZ.  
(822 GRAMS)

Temp. 0 to 650° F

SERIES:  
6900TE  
6900TUE6900TE Models  
with Probe6900TUE Models  
with Capillary Tube

## Standard Features:

- U.L./CSA
- Explosion Proof: Div. 1, 2
- NEMA: 4, 7, 9, 13

## AMBIENT TEMP. RANGE

-30° to 160° F  
-34° to 71° C

## OPERATING AND ORDERING DATA:

TEMPERATURE SWITCHES  
MODEL 6900TE

Maximum Probe Temperature Degrees F	Adjustable Set Point Range		Approx. Dead Band		Wetted Parts		300 SST
	On Incr. Temperature Degrees F	On Decr. Temperature Degrees F	At Bottom of Range Degrees F	At Top of Range Degrees F	MODEL SPDT-Std.	MODEL DPDT "M"	
+200°	+20° to +120°	+0° to +113°	20°	5°	6900TE12	6900TEM12	
+300°	+80° to +205°	+60° to +198°	20°	5°	6900TE14	6900TEM14	
+400°	+185° to +315°	+165° to +308°	20°	5°	6900TE16	6900TEM16	
+500°	+280° to +405°	+260° to +398°	20°	5°	6900TE18	6900TEM18	

TEMPERATURE SWITCHES  
MODEL 6900TUE

Temperature Degrees F	STAINLESS STEEL TEMPERATURE PROBE WITH 5' CAPILLARY TUBE		Wetted Parts		300 SST & Graphite Lubricated Glass Fiber	
	On Incr. Temperature Degrees F	On Decr. Temperature Degrees F	At Bottom of Range Degrees F	At Top of Range Degrees F	MODEL SPDT-Std.	MODEL DPDT "M"
+200°	+20° to +120°	+0° to +113°	20°	5°	6900TUE12	6900TUEM12
+300°	+80° to +205°	+60° to +198°	20°	5°	6900TUE14	6900TUEM14
+400°	+185° to +315°	+165° to +308°	20°	5°	6900TUE16	6900TUEM16
+500°	+280° to +405°	+260° to +398°	20°	5°	6900TUE18	6900TUEM18
+650°	+385° to +565°	+360° to +555°	25°	10°	6900TUE20	6900TUEM20
+700°	+465° to +650°	+440° to +640°	25°	10°	6900TUE22	6900TUEM22

## EXTERNAL PROBE PRESSURE

System Pressure: 1250 psi

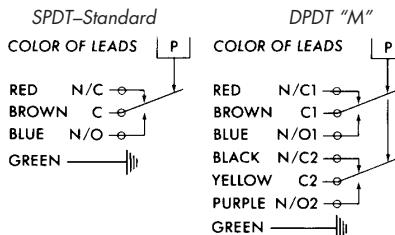
Proof Pressure: 1500 psi

## ELECTRICAL CHARACTERISTICS:

RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	11	11
250 AC - 50/60 Hz	11	11
30 DC	5	5
125 DC	.5	.5

## SCHEMATIC AND WIRING CODE:



## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 46-1058 (46-1061 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

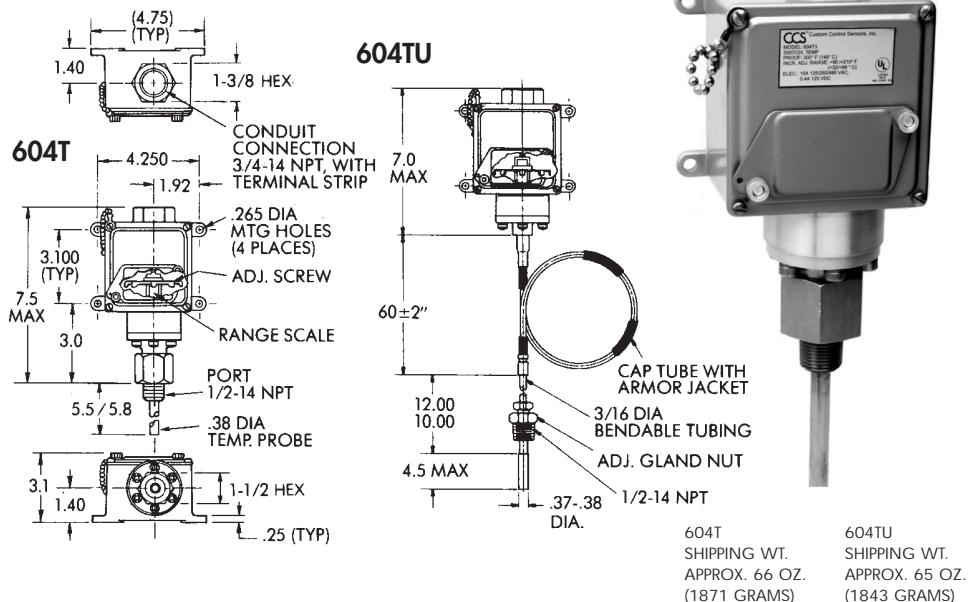
**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:

See Page 23 for detail data on available Capillaries and Thermowells

Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426

e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## INSTALLATION DRAWING



## OPERATING AND ORDERING DATA:

TEMPERATURE SWITCHES MODEL 604T		• STAINLESS STEEL TEMPERATURE PROBE		Wetted Parts	300 SST, Nickel Plated Steel Buna N (Ranges 1-3) Silicone Rubber (Ranges 4, 5)	
Maximum Probe Temperature Degrees F	Adjustable Set Point Range		Approx. Dead Band		Model Number	
	On Incr. Temperature Degrees F	On Decr. Temperature Degrees F	At Bottom of Range Degrees F	At Top of Range Degrees F	MODEL SPDT-Std.	MODEL DPDT "M"
+250°	-30° to +55°	-39° to +52°	9°	3°	604T1	604TM1
+300°	+35° to +140°	+21° to +135°	14°	5°	604T2	604TM2
+300°	+90° to +210°	+75° to +195°	15°	5°	604T3	604TM3
+500°	+175° to +310°	+159° to +305°	16°	5°	604T4	604TM4
+500°	+275° to +420°	+256° to +414°	19°	6°	604T5	604TM5
+200°	-30° to +55°	-39° to +52°	9°	3°	604TU1	604TUM1
+300°	+35° to +140°	+21° to +135°	14°	5°	604TU2	604TUM2
+300°	+90° to +210°	+75° to +195°	15°	5°	604TU3	604TUM3
+500°	+175° to +310°	+159° to +305°	16°	5°	604TU4	604TUM4
+500°	+275° to +420°	+256° to +414°	19°	6°	604TU5	604TUM5
+600°	+380° to +525°	+355° to +520°	25°	5°	604TU6	604TUM6
+650°	+480° to +630°	+456° to +624°	24°	6°	604TU7	604TUM7

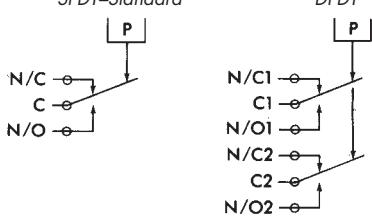
## EXTERNAL PROBE PRESSURE

System Pressure: 1250 psi

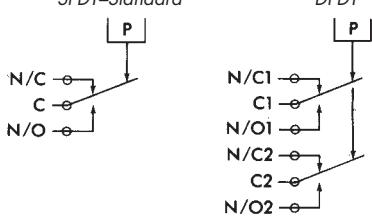
Proof Pressure: 1500 psi

ELECTRICAL CHARACTERISTICS:  
RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
	Res.	Res.
125 AC - 50/60 Hz	15	5
250 AC - 50/60 Hz	15	5
480 AC - 50/60 Hz	15	—
28 DC	6	5
125 DC	.4	.5

SCHEMATIC AND WIRING CODE:  
SPDT-Standard

DPDT "M"



## ENCLOSURE/CERTIFICATIONS:

All Models shown are Underwriter's Laboratories, Inc. listed in the Recognized Components Index, Guide NKPZ "Motor Controllers, Float and Pressure Operated," File No. E72038.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:

See Page 23 for detail data on available Capillaries and Thermowells

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e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

Temp. -39 to +630° F

SERIES:  
604T  
604TU

## Standard Features:

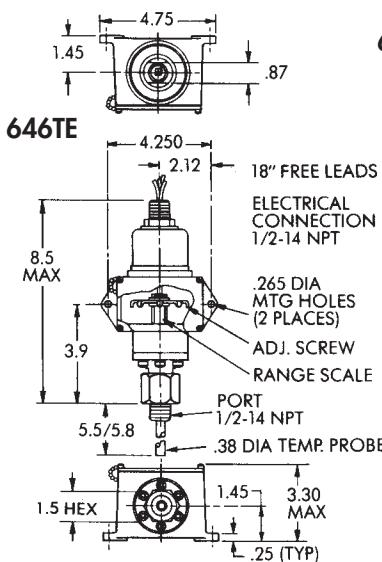
- U.L.
- NEMA: 4, 13
- Weatherproof
- Internal Case Ground

## AMBIENT TEMP. RANGE

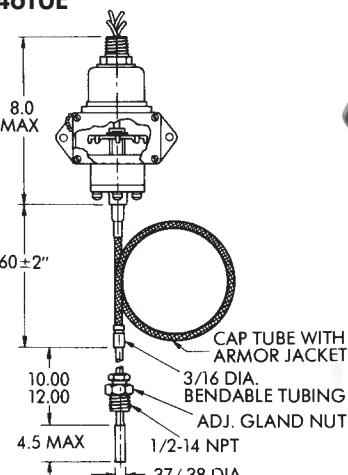
-30° to 160° F

-34° to 71° C

## INSTALLATION DRAWING



646TUE

646TE  
SHIPPING WT.  
APPROX. 71 OZ.  
(2013 GRAMS)646TUE  
SHIPPING WT.  
APPROX. 68 OZ.  
(1928 GRAMS)

Temp. -39 to +630° F

SERIES:  
646TE  
646TUE

## Standard Features:

- U.L./CSA
- Explosion Proof: Div. 1, 2
- NEMA: 4, 7, 9, 13

## AMBIENT TEMP. RANGE

-30° to 160° F

-34° to 71° C

## OPERATING AND ORDERING DATA:

TEMPERATURE SWITCHES MODEL 646TE		• STAINLESS STEEL TEMPERATURE PROBE		Wetted Parts	300 SST, Nickel Plated Steel Buna N (Ranges 1-3) Silicone Rubber (Ranges 4, 5)	
Maximum Probe Temperature Degrees F	Adjustable Set Point Range		Approx. Dead Band		Model Number	
	On Incr. Temperature Degrees F	On Decr. Temperature Degrees F	At Bottom of Range Degrees F	At Top of Range Degrees F	MODEL SPDT-Std.	MODEL DPDT "M"
+250°	-30° to +55°	-39° to +52°	9°	3°	646TE1	646TEM1
+300°	+35° to +140°	+21° to +135°	14°	5°	646TE2	646TEM2
+300°	+90° to +210°	+75° to +195°	15°	5°	646TE3	646TEM3
+500°	+175° to +310°	+159° to +305°	16°	5°	646TE4	646TEM4
+500°	+275° to +420°	+256° to +414°	19°	6°	646TE5	646TEM5

TEMPERATURE SWITCHES MODEL 646TUE		• STAINLESS STEEL TEMPERATURE PROBE WITH 5' CAPILLARY TUBE		Wetted Parts	300 SST & Graphite Lubricated Glass Fiber	
+200°	-30° to +55°	-39° to +52°	9°	3°	646TUE1	646TUEM1
+300°	+35° to +140°	+21° to +135°	14°	5°	646TUE2	646TUEM2
+300°	+90° to +210°	+75° to +195°	15°	5°	646TUE3	646TUEM3
+500°	+175° to +310°	+159° to +305°	16°	5°	646TUE4	646TUEM4
+500°	+275° to +420°	+256° to +414°	19°	6°	646TUE5	646TUEM5
+600°	+380° to +525°	+355° to +520°	25°	5°	646TUE6	646TUEM6
+650°	+480° to +630°	+456° to +624°	24°	6°	646TUE7	646TUEM7

## EXTERNAL PROBE PRESSURE

System Pressure: 1250 psi

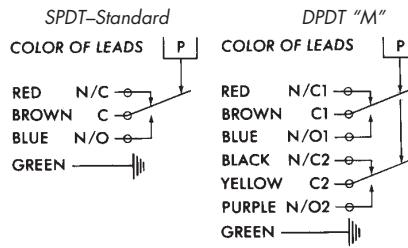
Proof Pressure: 1500 psi

## ELECTRICAL CHARACTERISTICS:

## RATING OF SWITCH ELEMENT

VOLTS	AMPERES	
	SPDT	DPDT "M"
125 AC - 50/60 Hz	15	5
250 AC - 50/60 Hz	15	5
480 AC - 50/60 Hz	15	—
125 DC	.4	.5

## SCHEMATIC AND WIRING CODE:



## ENCLOSURE/CERTIFICATIONS:

Div. 1 explosion-proof and hermetically sealed electrical assembly Part No. 17-51 (17-73 for "M" model option), listed by both Underwriter's Laboratories, Inc. (File No. E32961) and CSA Testing Laboratories (File No. 22921) for hazardous locations, Class 1, Groups A, B, C, and D; Class 2 Groups E, F, and G.

**HOW TO ORDER:** Specify model number, add desired "options" listing letter codes first followed by numbers:

See Page 23 for detail data on available Capillaries and Thermowells

Custom Control Sensors, Inc. • 21111 Plummer Street, Chatsworth, CA 91311 • Tel: (818)341-4610 • Fax: (818)709-0426

e-mail: switchnet@ccsdualsnap.com • http://www.ccsdualsnap.com

## DETAIL DATA ON OPTIONS NOT COVERED ELSEWHERE

If more than one option shown here is needed on any single pressure switch, contact factory for feasibility or special model number.

OPTIONAL FEATURE	ORDERING NUMBER
<p>GOLD CONTACTS SWITCH ELEMENT .....</p> <p>Available in SPDT and DPDT models.</p> <p>NOTE:</p> <p>The electrical rating is as follows:</p> <p>1 amp max. at 125 V.A.C.</p> <p>1 amp max. at 30 V.D.C.</p>	<b>-7008</b>

### HOW TO ORDER:

1. Specify standard model number of switch desired.
2. Add the above number that specifies option desired to the end of standard number.

**EXAMPLE:** To order 604P21 with gold contacts, specify 604P21-**7008**

## MISCELLANEOUS ITEMS

OPTIONAL FEATURE	ORDERING NUMBER
<p>VITON O-RING .....</p> <p>Check factory for availability and price on any specific model where it is not shown as a standard option.</p>	<b>A</b>
<p>ETHYLENE PROPYLENE O-RINGS.....</p> <p>Check factory for availability and price on any specific model where it is not shown as a standard option.</p>	<b>F</b>
<p>TAGGING</p> <p>If tagging is required, it must be specified on the face of order by indicating whether it is Mylar or Stainless Steel.</p>	

### HOW TO ORDER:

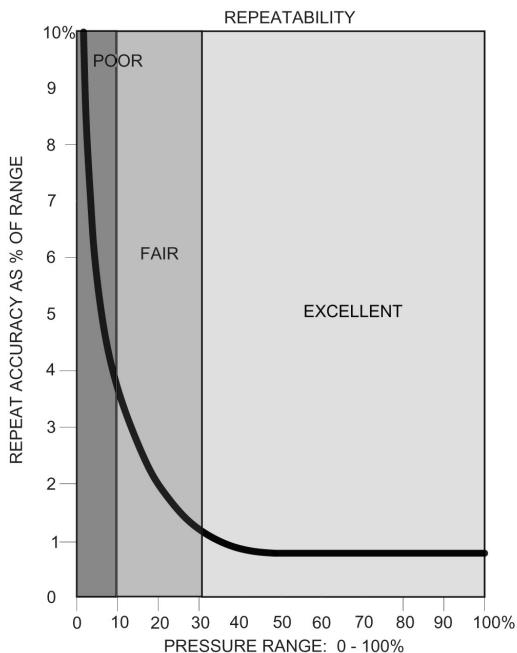
1. First specify the standard model number of the switch desired.
2. Specify optional features desired by inserting the letter designation of the o-ring optional feature after the last letter in the model number and then followed by options numbers.

**EXAMPLE:** To order 604P21 with Viton O-Ring and Gold Contacts, specify 604P**A**21-7008

# APPLICATION AND TECHNICAL INFORMATION

## PRESSURE SWITCH

### Approximate Pressure Sensing Performance Characteristics



### Surge and Ripples

The Disc Spring design used in DUAL-SNAP® switches makes them relatively impervious to surges or pump ripples that may be expected in conventional hydraulic systems.

This resistance to sharp pressure changes in the media has been the prime reason for many customers changing to DUAL-SNAP® pressure switches after experiencing false shutdown and failure with other competitive design principles such as flat metal diaphragms, bourdon tubes and bellows type. This makes DUAL-SNAP® switches particularly suitable for rugged applications on off the road machinery, heavy presses, and systems using pulsating piston pumps.

### Pressure Switch Application Conditions

**Ambient Temperature:** The pressure switch should be installed wherever possible in a location that has the most constant ambient temperature available.

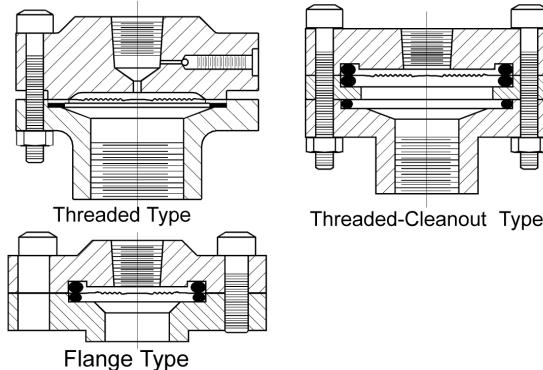
**Steam Service:** For steam or other high temperature applications the pressure switch should be mounted with the pressure connection up and with three or four circular loops, or pigtails, in the pressure lines. The vertical mounting allows condensate to accumulate in the dead ended pressure line and to be cooled in the pigtail which acts as a temperature buffer between the sensing element and the steam.

### Corrosive Fluids

Occasionally liquids or gases are encountered that are not compatible with the "wetted parts" as shown in the catalog. When this occurs it is common practice to use a chemical seal as an interface between the corrosive fluid and the pressure switch. Custom Control Sensors does not manufacture or accept orders for chemical seals. The reason for this is to insure that the customer gets exactly what he needs for his application.

We will drop ship switches to any manufacturer of chemical seals that the customer may specify, or we can recommend a suitable source of supply if asked (Note: The customer can then place a purchase order with appropriate instructions directly with his source of supply so that the supplier can then coordinate the customer's wishes with the chemical seal that will be assembled, filled, calibrated and tested to fit the needs outlined).

### Typical and readily available CHEMICAL SEALS



### Pressure Switch Installation

The pressure switches can be mounted in any position. When the electrical conduit is connected, it is recommended that the conduit line (if it is over 6 feet in length) be clamped firmly close to the switch to keep thermal expansion from causing it to place a high stress load onto the housing of the pressure switch. If moisture in the conduit line is a potential problem, it is recommended that a potting Y connection be placed between the switch and the conduit. This will eliminate drainage from the electrical conduit into the pressure switch housing.

Line mounting is possible and recommended for any of our "Compact" pressure switches. Installation must not impose loads on connections.

### Seismic Shock and Vibration

Due to their unique design principle, DUAL-SNAP® pressure and temperature switches will meet all the conventional seismic shock and vibration specifications now being applied to many projects such as power plants for ecological protection. These specifications by their severity eliminate the use of mercury filled switching elements and many vibration critical sensing elements found in most competitive designs.

# APPLICATION AND TECHNICAL INFORMATION

## TEMPERATURE SWITCH

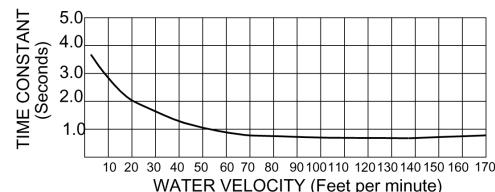
### Fast Response

Response characteristics of CCS temperature switches are the second key feature among a host of performance benefits. DUAL-SNAP® Temperature Switches utilize a vapor pressure system, an established, reliable principle, to sense temperature changes. With the vapor pressure system, pressure is generated in a noncorrosive stainless steel probe that is partially filled with a volatile liquid and pre-selected according to temperature range requirements. The pressure generated is directly proportioned to the probe temperature according to precise vapor-pressure law; switch actuation and deactuation can thus be predetermined at precise temperatures.

All in all, CCS temperature switches exhibit response, sensitivity and dead band characteristics that surpass competitive models in accuracy, repeatability and long-life.

### FIGURE 1 – Response Characteristics

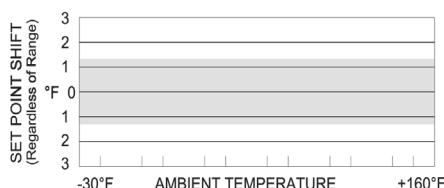
Series 604T,646T,Only



Typical Time Constant: To calculate thermal lag, (1) determine the time constant based on water velocity from Fig.1 (Note: most oils will increase the time constant by a factor of approximately 4X); and (2) multiply the time constant by the temperature rise rate in °F/sec.

$L = T_c \times R$  where  $L$ =Lag in °F;  $T_c$ =time constant in seconds; and  $R$ =temperature rise rate in °F/sec.

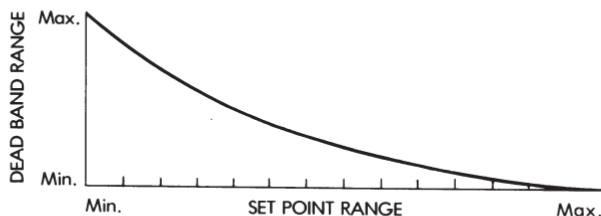
### FIGURE 2 – Sensitivity Characteristics



Typical ambient temperature effect on temperature settings.

### FIGURE 3 – Dead Band Characteristics

Series 604T,646T,Only



Typical effect of set point on dead band. Dead band decreases as set point is increased.

### Temperature Switch Application Conditions

DUAL-SNAP® Temperature Switches may be utilized virtually anywhere. These switches may be used in systems with proof pressures up to 1500 psi, with system temperatures varying from -30 °F to +630 °F, and at any altitude above sea level. Typical applications include use on water and steam lines, heat exchangers, lube oil and gear box bearings. Capillary tube units permit use in hazardous or hard-to-service situations.

### Temperature Switch Installation

DUAL-SNAP® Temperature Switches can be mounted in any position. However, when electrical conduit is connected, it is recommended that the conduit line (if it is over 6 feet in length) be clamped firmly and close to the switch to prevent thermal expansion from creating a high stress load onto the housing of the temperature switch. If moisture is a problem, it is recommended that a potting Y connection be placed between the switch and the conduit. This will eliminate drainage from the electrical conduit into the temperature switch housing.

# GLOSSARY OF TERMS AND DEFINITIONS

**ACCURACY (REPEATABILITY)** — Accuracy is the maximum operational set point deviation of a single sensor (a pressure, temperature, or flow switch) under one given set of environmental and operational conditions.

**ACTUATION AND DEACTUATION POINT** — The actuation point (sometimes called the set point) is the exact point at which the electrical circuit controlled by the switching element is opened (or closed) on increasing pressure or temperature. The deactuation point is the opposite, or the point at which the electrical circuit is closed (or opened) on decreasing pressure or temperature.

**ADJUSTABLE RANGE** — The total range within which the actuation point (set point) of a sensor may be adjusted.

**AMBIENT TEMPERATURE RANGE** — The maximum and minimum temperature that will surround the sensor during use and/or test.

**ANSI (American National Standards Institute)** — A federation of trade associations, professional and scientific societies, and individual company members. ANSI approves and serves as a clearinghouse for voluntary, nongovernmental American national standards.

**API (American Petroleum Institute)** — The national trade association that provides information in the form of standards, bulletins, and recommended practices for the petroleum industry.

**BASEEFA (British Approvals Service for Electrical Equipment in Flammable Atmospheres)** — The British national testing and certification authority for electrical equipment used in hazardous locations other than mines.

**CENELEC (European Committee for Electrotechnical Standardization)** — An organization comprised of the national electrotechnical committees of Austria, Belgium, Denmark, Finland, France, Germany, Ireland, Italy, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, and the United Kingdom. CENELEC coordinates and approves European standards for electrical equipment. Upon approval, a European standard becomes a national standard in each of the participating countries.

**CHARGE** — The fluid with which the temperature sensing probe is filled.

**CRITICAL SET POINT** — The critical set point is the set point of the unit which is held to the closest tolerance. It can be either the actuation (increasing) or deactuation (decreasing) point.

**CSA (Canadian Standards Association)** — A nonprofit voluntary association engaged in standards development and certification activities. A CSA certified electrical product conforms to applicable requirements of the Canadian Electrical Code. Representative prototypes are tested prior to certification and CSA maintains a production surveillance program to ensure continuing conformity.

**DOUBLE BREAK SWITCHING ELEMENT** — A double break switching element has two isolated circuits; one normally open and one normally closed, the four terminals facilitate wiring.

**DEAD BAND (DIFFERENTIAL, ACTUATION VALUE)** — The difference between the actuation point and the deactuation point of a sensor. For instance, if a pressure switch reaches its actuation point and closes the snap action switch at 100 psi, it is in an actuated condition. If the pressure then drops and the switch deactuates (returns to its normal condition) at 90 psi, it is said to have a dead band of 10 psi.

## DOUBLE POLE DOUBLE THROW (DPDT) SWITCHING ELEMENT

A DPDT switching element has six electrical terminals. In simple terms, it is two SPDT switches operating at the same settings. This type of switch can handle two independent circuits without using a relay.

**DUAL SETTING** — A dual setting pressure sensor has two independently adjustable electrical switches that are actuated by a shared pressure source. Equivalent to two field adjustable pressure switches in one package.

**FACTORY SET** — Tamperproof sensor which can be set only at the factory to customer's requirements.

**FIELD ADJUSTABLE** — A pressure switch design that provides for adjustment of set points in the field.

**FIELD SET (611G8000 series only)** — A pressure switch design that provides for field adjustment of set points. Adjustment is accomplished by turning an adjustment screw located inside of pressure port prior to installation. After unit is installed, set points can be adjusted by removing pressure fittings to access adjustment screw.

**FIRE RESISTANT** — A pressure sensor that is designed with a high melting point barrier (steel) that will prevent full flow of sensed flammable fluid from feeding on externally caused fire.

**FLUID** — A liquid or gas that alters its shape in response to any applied force and that tends to conform to the outline of its container.

**GOLD CONTACTS** — Gold contact switching elements are characterized by high corrosion resistance and high reliability in switching low voltage and amperage circuits. They are recommended for intrinsically safe and computer interface circuits.

**HERMETIC SEAL** — A method of sealing the electrical switching element in a sensor so that it is unaffected by all ambient external corrosive agents and explosive gases. Sealing must be accomplished by soldering, brazing, welding, and glass to metal fusion.

**JIC (Joint Industrial Council)** — A voluntary organization of industrial equipment producers and users that developed standards for industrial equipment. This organization is presently inactive and the standards are soon to be superseded by new standards written by the National Fire Protection Association and the National Fluid Power Association.

**LIMP DIAPHRAGM** — An elastomer or plastic diaphragm which is used in a pressure sensor. This type of diaphragm conforms to the shape of the sensing pressure plate and has no rigid structure itself. CCS uses polyimide or viton/dacron limp diaphragms.

**NACE (National Association of Corrosion Engineers)** — Nonprofit technical association that develops and maintains standards that deal exclusively with protection and performance of materials in corrosive environments. The membership represents a cross-section of industry concerned with corrosion prevention and control.

**NEC (National Electrical Code)** — The American national standard that contains provisions considered necessary for safeguarding persons and property from hazards arising from the use of electricity. Generally, the code covers electric conductors and equipment installed within or on public and private buildings or other structures.

# GLOSSARY OF TERMS AND DEFINITIONS

**NEMA (National Electrical Manufacturers Association)** — A voluntary organization that adopts standards for electrical equipment. NEMA standards are designed to eliminate misunderstandings between the manufacturer and the purchaser and to assist the purchaser in selecting and obtaining the proper product for a particular need.

**NFPA (National Fire Protection Association)** — An organization that promotes the science and improves methods of fire protection. NFPA codes, standards, and recommended practices are intended to prescribe reasonable measures for minimizing losses of life and property by fire. NFPA sponsors the National Electrical Code under auspices of the American National Standards Institute.

**NFPA (National Fluid Power Association)** — A nonprofit national trade association that coordinates and develops voluntary standards for manufacturers of hydraulic and pneumatic systems and components.

**NORMALLY CLOSED SWITCHING ELEMENT** — Is one in which the terminals are wired so that current can flow through the switching element until the plunger pin is actuated to open the circuit.

**NORMALLY OPEN SWITCHING ELEMENT** — Is one in which the terminals are wired so that no current can flow through the switching element until the plunger pin is actuated to close the circuit.

**POLYIMIDE** — A polymeric film possessing a unique combination of physical and mechanical properties which include long life, excellent deformation/set resistance, high resistance to temperature extremes, good tensile strength, and outstanding resistance to organic compounds. Polyimide is not recommended for water service above 140 °F (60 °C).

**PRESET** — A factory set pressure switch available from stock, set to a predetermined set point.

**PRESSURE, ABSOLUTE** — The difference between zero pressure (a perfect vacuum) and some known pressure. It may be arrived at by adding barometric pressure to gage pressure.

**PRESSURE, AMBIENT** — The pressure (usually, but not necessarily atmospheric) surrounding a pressure sensor.

**PRESSURE, ATMOSPHERIC** — The actual weight per unit area of the earth's atmosphere at a given locale and altitude. Atmospheric pressure at sea level is approximately 14.7 psi or 30 inches of mercury or 408 inches of water.

**PRESSURE, DIFFERENTIAL** — The difference between a reference pressure and a variable pressure.

**PRESSURE, GAGE** — Gage pressure uses atmospheric pressure as a reference, and therefore will vary according to the barometric reading.

**PRESSURE, PROOF** — Proof pressure (normally 1 1/2 times system pressure) is the maximum pressure which may be applied to any pressure sensor without causing permanent damage.

**PRESSURE, SYSTEM** — The nominal pressure level that a system will operate at including work load.

**PRESSURE SENSING ELEMENT** — That portion of the pressure switch that is in contact with and moves as a result of a pressure of the fluid. The most common type of sensing elements are diaphragms, accordion bourdon tubes, and pistons.

**PRESSURE SWITCH** — A sensor that upon the increase or decrease of a pressure or vacuum, opens or closes one or more electrical switching elements at a predetermined set point.

**PROOF TEMPERATURE** — The maximum temperature of the media which the sensing portion of the switch can be subjected to without causing permanent damage.

**RESPONSE TIME OR TIME CONSTANT** — The amount of time (in seconds) in which the sensor operates after being subjected to a step temperature increase where the difference between the initial soak temperature and actuation temperature equals 63% of the step temperature. The response time is expressed for a designated flow (feet per second), media and system pressure (PSIG).

**RISE RATE OR RAMP RATE** — The number of degrees (Fahrenheit or Celsius) that the media will increase in a unit of time (minute or second).

**SEISMIC SHOCK AND VIBRATION** — Low frequency, high amplitude waves produced as a result of earth movement. CCS pressure sensors are generally unaffected by seismic shock and vibration.

**SINGLE POLE DOUBLE THROW (SPDT)SWITCHING ELEMENT** — A SPDT switching element has one normally open, one normally closed and one common terminal. Three terminals mean that the switch can be wired with the circuit either normally open (N/O) or normally closed (N/C).

**TEMPERATURE LAG** — The number of degrees above the actuation point that the media will be when the sensor operates. The lag is expressed for a designated rise rate (degrees per second), flow (feet per second), and system pressure (PSIG). The lag is determined by multiplying the rise rate by the response time. Example: If a system with a constant flow, pressure, and rise rate of 10 °F per second incorporated a sensor with a response time of 3 seconds, the lag would be 30 degrees.

**TEMPERATURE SWITCH** — A temperature switch is a sensor that upon the increase or decrease of a temperature, opens or closes one or more electrical switching elements at a predetermined set point.

**THERMOWELL** — A housing that can be provided with temperature switches to isolate the temperature probe from the media.

**UL (Underwriters Laboratories)** — A nonprofit corporation engaged in developing standards and testing for safety. Products bearing UL labels have been tested for conformity to UL standards. UL maintains a product surveillance program to ensure continuing conformity to UL standards.

**UL LISTED PRODUCT** — A product that has been tested and complies to UL requirements for reasonably foreseeable hazards associated with the product and is subject to continuing UL product surveillance. UL authorizes the manufacturer to use the UL Listing mark.

**UL RECOGNIZED COMPONENT** — A part or subassembly that has been tested and complies to UL requirements for components used in an end product which complies with UL requirements. The component is subject to continuing UL surveillance. UL authorizes the manufacturer to use the UL Recognized mark.

**WETTED PARTS** — Materials in a sensor that are directly exposed to the media.

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