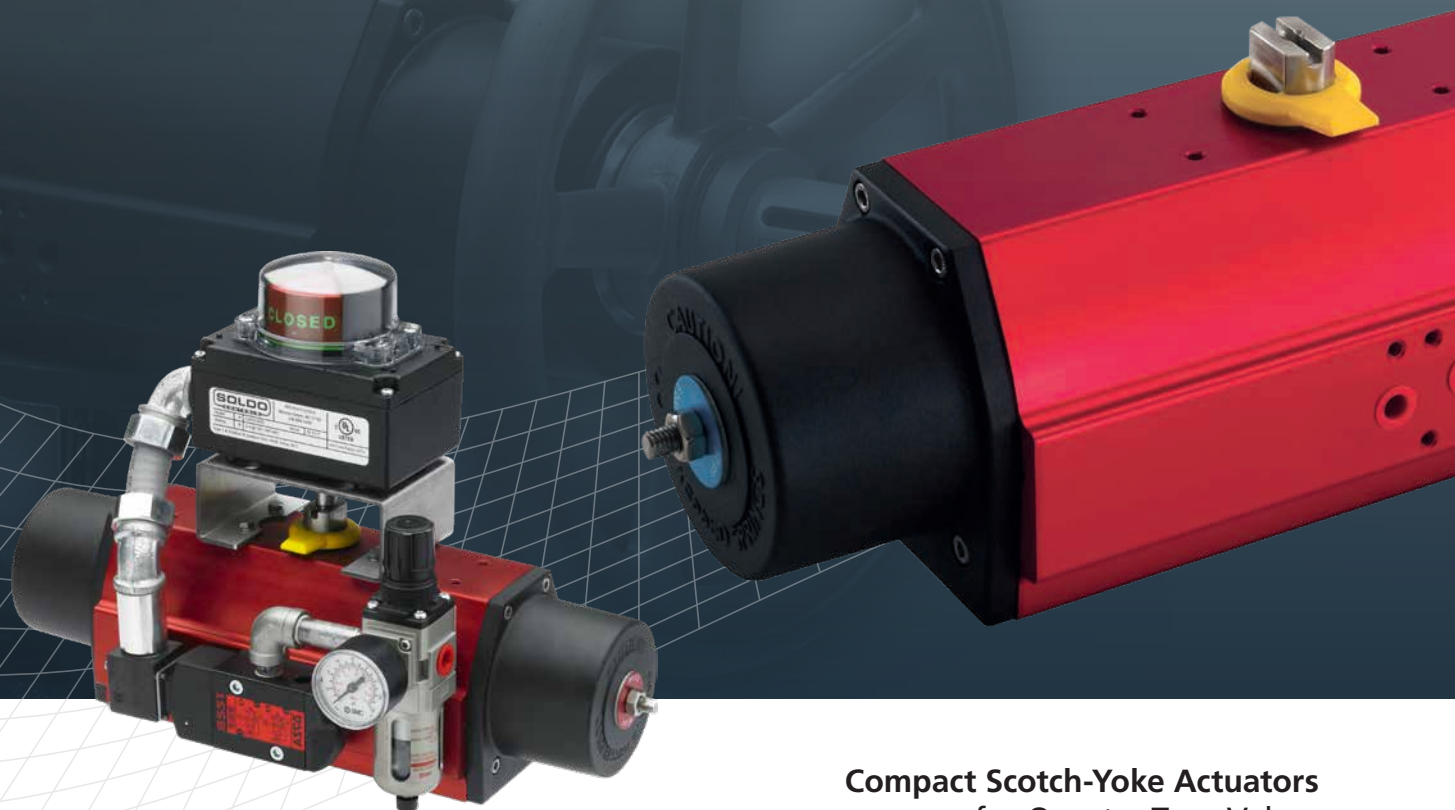


# rotork®

Keeping the World Flowing  
for Future Generations

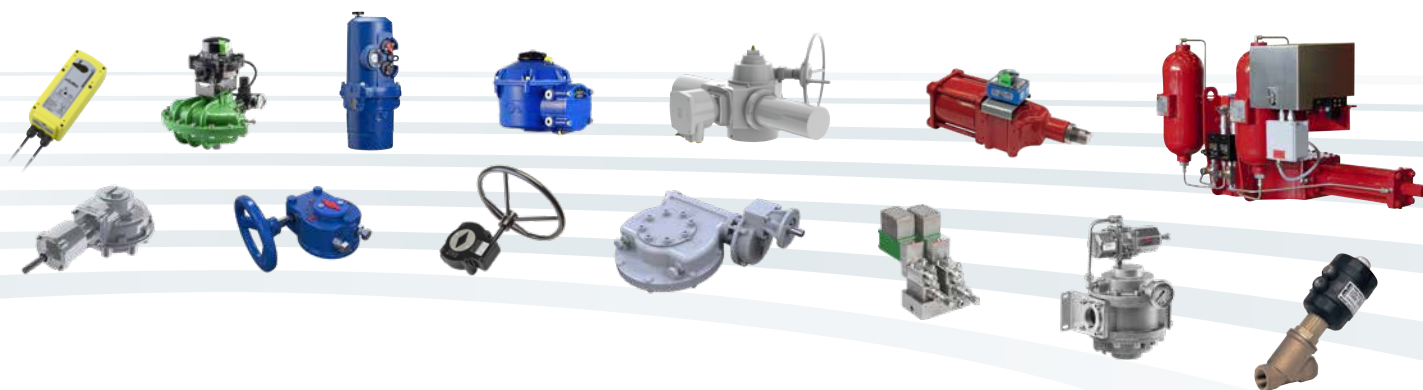
## RC200 Range



**Compact Scotch-Yoke Actuators  
for Quarter-Turn Valves**



## Reliability in critical flow control applications



### › **Reliable operation** when it matters

Assured reliability for critical applications and environments. Whether used 24/7 or infrequently, Rotork products will operate reliably and efficiently when called upon.

### › **Quality-driven** global manufacturing

Products designed with 60 years of industry and application knowledge.

Research and development across all our facilities ensures cutting edge products are available for every application.

### › **Customer-focused service** worldwide support

Solving customer challenges and developing new solutions. From initial enquiry through to product installation, long-term after-sales care and Client Support Programmes (CSP).

### › **Low cost** of ownership

Long-term reliability prolongs service life.

Rotork helps to reduce long term cost of ownership and provides greater efficiency to process and plant.

# RC200 Range

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RC200 Compact Scotch-Yoke Actuators	4	Performance Data	10
Fitting Accessories	5	Torque Data	11
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## Comprehensive product range serving multiple industries

Improved efficiency, assured safety and environmental protection.

Rotork products and services are used throughout industry inclusive of Power, Oil & Gas, Water & Wastewater, HVAC, Marine, Mining, Pulp & Paper, Food & Beverage, Pharmaceutical and Chemical industries around the world.

## Market leader technical innovator

The recognised market leader for 60 years.

Our customers have relied upon Rotork for innovative solutions to safely manage the flow of liquids, gases and powders.

## Global presence local service

Global company with local support.

Manufacturing sites, service centres, sales offices and *Centres of Excellence* throughout the world provide unrivalled customer services and fast delivery.

## Corporate social responsibility

A responsible business leads to being the best business.

We are socially, ethically, environmentally responsible and committed to embedding CSR across all our processes and ways of working.

## RC200 Compact Scotch-Yoke Actuators

The Rotork RC200 pneumatic actuator features a modern scotch-yoke mechanism that provides high start- and end-torque output in a very compact package. It is available in both double-acting and spring-return configurations with an optional integral manual override.

The spring-return actuators feature epoxy-coated springs contained within an anodised cartridge. Pistons are guided in three places by high performance bearing materials which ensure proper alignment, long seal life and smooth operation.

RC200 actuators have the lowest weight and the smallest external dimensions of any actuator with an equivalent torque output. This yields a compact and light yet robust valve / actuator package, particularly when a manual override solution is required. Another benefit is that they have less stroke volume than comparable rack and pinion actuators, providing a significant saving in the use of compressed air.

### Quality

RC200 actuators are manufactured under strict quality control in an ISO 9001 / 14000 environment. They comply with all standard international requirements and are CE marked according to PED and ATEX. We use only top-quality materials in a precisely engineered and manufactured product so our actuators are very long lasting. We are proud to provide a unique three-year warranty.

### Efficiency

Unlike rack and pinion designs often offered by our competitors, the RC200 with its scotch-yoke drive gives at least 50% more torque in the end positions, where most valves require it.

### Reliability

Every Rotork actuator is built to provide long and efficient service with a minimum of maintenance. The design, engineering and materials used in their construction ensure optimum performance even in the harshest of environments.

As a global leader in valve actuation technology, we provide a comprehensive range of valve actuators, controls and associated equipment. We also supply a variety of valve actuator services including commissioning, preventive maintenance and retrofit solutions.

Rotork specialises in the production and support of fluid power actuators and control systems. We are dedicated to providing the marketplace with the latest technology, consistently high quality, innovative design, excellent reliability and superior performance.

We maintain dedicated engineering groups for Applications, Product Improvement and New Product Development so that our customers can gain all the benefits that ever advancing technologies have to offer and to ensure our efforts are in step with the continually evolving needs of our customers.

Most importantly, we have a long-standing commitment to meeting the special needs of a wide range of applications including: oil and gas exploration and transportation; municipal water and wastewater treatment; power generation; and the chemical and process industries.

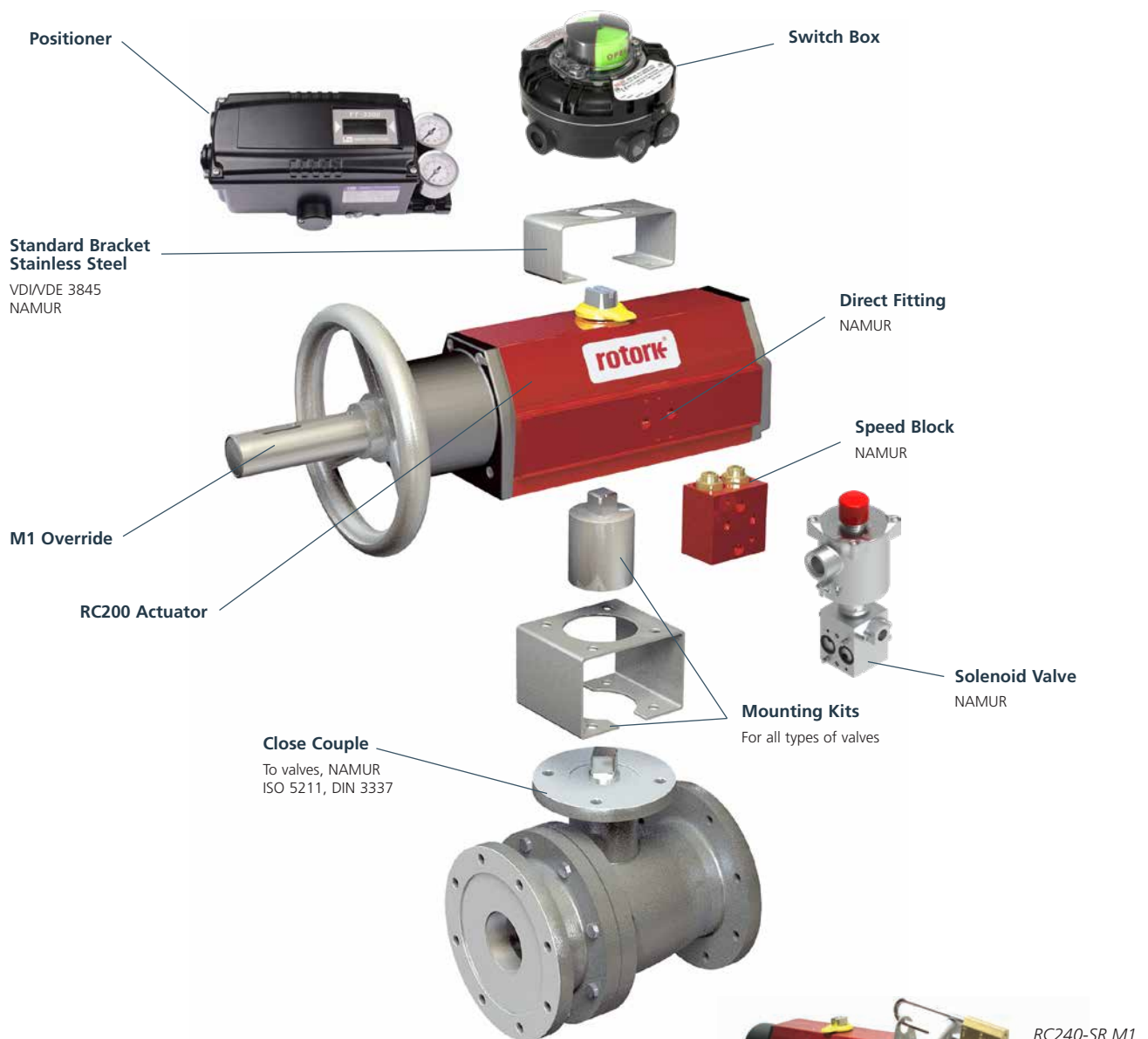
With over 60 years of engineering and manufacturing expertise, we have tens of thousands of successful valve actuator installations throughout the world.



## Fitting Accessories

### The Right Accessory Solutions

Valves and actuators perform to best effect when the correct solution is expertly engineered. With decades of experience engineering fluid power valve automation for a multitude of applications and markets, you can depend on Rotork to provide a reliable and safe automation solution to meet your requirements.



### Compact Declutchable Handwheel

The override is integrated in the endcap of the actuator and can be fitted to all RC200 series units in both double-acting and spring-return configurations. The RC M1 manual override is the optimum solution for users requiring a compact unit of minimum weight and size.



## Specifications

### Specifications

**Operating Pressure:** 2-10 bar (30-145 psi)

**Torque Output:** Up to 4,400 Nm (39,000 lbf.in)

#### Temperature Ranges (Actuators Remain Air Tight):

Standard:	-20 to +80 °C	(-4 to +175 °F)
High:	0 to +150 °C	(+32 to +300 °F)
Low:	-40 to +60 °C	(-40 to +140 °F)
Arctic:	-47 to +60 °C	(-52 to +140 °F)

Note: All RC200 actuators withstand temperatures down to -55 °C (LTA -60 °C) before mechanical operation is impaired.

### Standards:

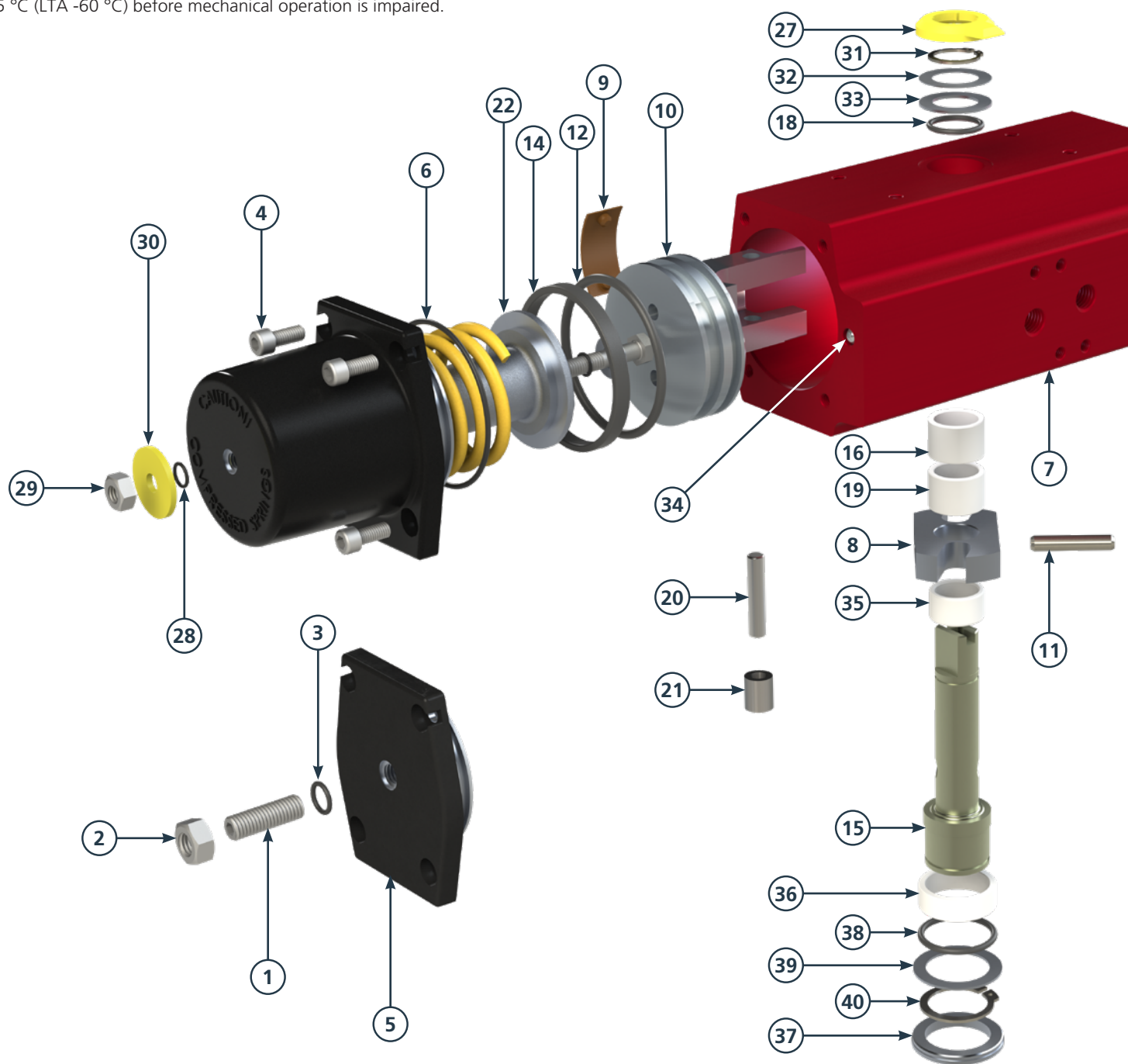
Solenoid valve connection: NAMUR

Fitting accessories: VDI/VDE 3845, NAMUR

Fitting to valve: Hole pattern, centering ring  
ISO 5211, DIN 3337, NAMUR

Stardrive shaft: ISO 5211 with 90° □ and  
DIN 79 with 45° ◇ and NAMUR

Certified suitable for use at SIL 2 and SIL 3 as a single device  
in accordance with IEC 61508.



## Inside The RC200 Actuator

### Extra Corrosion Protection:

RCT: hard anodise / low friction polymer treatment.

Epoxy coating.

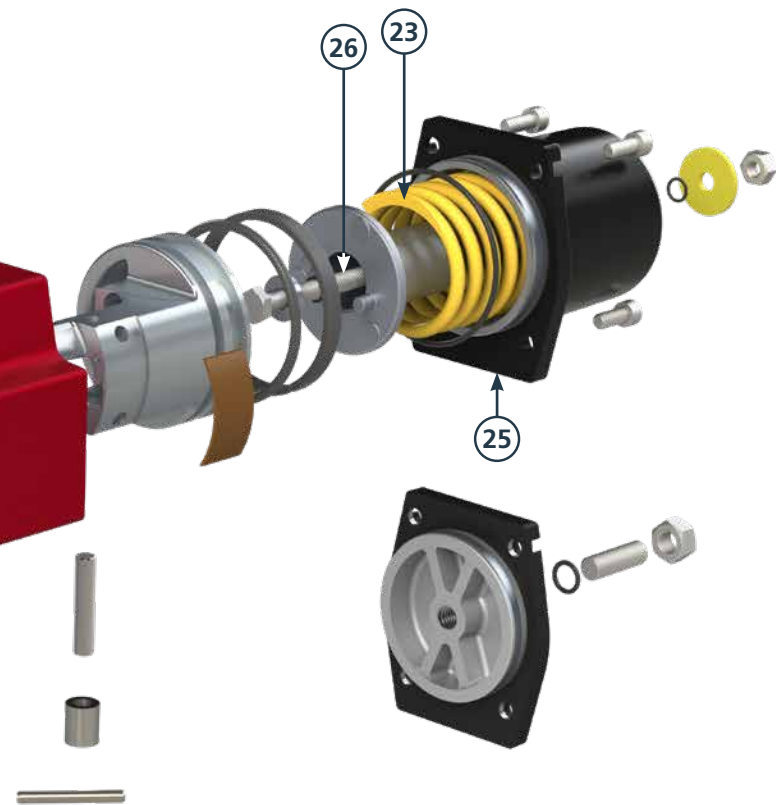
Offshore or other finish to meet customer specifications.

Stainless screws and drive shaft (standard for RC210 – 260).

### Operating Medium:

Air, inert gases (non-dangerous fluids, group 2 according to directive PED 97/23/EC). RC200 actuators are also available for water or oil hydraulics.

**CE Marking:** CE marked according to PED and ATEX.



Item	Description	Qty DA	Qty SR	Material
1	Adjusting screw <sup>1</sup>	1	-	Size 210–260: Stainless steel. Other sizes: Zinc plated steel
2	Lock nut <sup>1</sup>	1	-	Size 210–260: Stainless steel. Other sizes: Zinc plated steel
3	O-ring <sup>1,6</sup>	1	-	Nitrile
4	Screw	8-16	8-16	Size 210–260: Stainless steel. Other sizes: Zinc plated steel
5	End plate with centre hole <sup>1</sup>	1	-	Anodised and powder coated aluminium
6	O-ring <sup>6</sup>	2	2	Nitrile
7	Actuator body (cylinder)	1	1	Anodised aluminium
8	Scotch Yoke	1	1	Steel
9	Piston guide (support element) <sup>1,6</sup>	1	1	POM
10	Piston <sup>1</sup>	1	1	Aluminium
11	Roll pin, double <sup>2,3</sup>	1	1	Spring steel
12	O-ring <sup>1,6</sup>	1	1	Nitrile
14	Support band - Piston guide ring <sup>1,6</sup>	1	1	Polymer material
15	Driving shaft	1	1	Size 210–260: Stainless steel. Other sizes: Zinc plated steel
16	Bearing, upper	1	1	Polymer material
17 <sup>†</sup>	End plate without centre hole <sup>4</sup>	1	1	Powder coated aluminium
18	O-ring, upper <sup>6</sup>	1	1	Nitrile
19	Bearing, upper (support ring)	1	1	Polymer material
20	Piston pin <sup>1</sup>	1	1	Steel
21	Piston roller <sup>1</sup>	1	1	Steel
22	Spring guide	-	1	Aluminium
23	Spring, external <sup>1</sup>	-	1	Alloyed spring steel, powder coated
24 <sup>†</sup>	Spring, internal <sup>1,5</sup>	-	1	Alloyed spring steel, powder coated
25	Spring housing <sup>1</sup>	-	1	Anodised and powder coated aluminium
26	Pre-tensioning screw <sup>1</sup>	-	1	Size 210–260: Stainless steel. Other sizes: Zinc plated steel
27	Indicator	1	1	Polymer material
28	O-ring <sup>1,6</sup>	-	1	Nitrile
29	Lock nut <sup>1</sup>	-	1	Size 210–260: Stainless steel. Other sizes: Zinc plated steel
30	Marking washer <sup>1</sup>	-	1	Anodised aluminium
31	Retaining ring, upper <sup>6</sup>	1	1	Spring steel, corrosion protected
32	Middle washer <sup>6</sup>	1	1	Stainless steel
33	Support washer, upper <sup>6</sup>	1	1	Polymer material, chemically resistant
34	Cylinder housing bore seal	1	1	Size 210–240: Stainless steel. Other sizes: Nitrile
35	Support ring, lower	1	1	Polymer material
36	Bearing, lower	1	1	Polymer material
37	Guide ring	1	1	Polymer material
38	O-ring, lower <sup>6</sup>	1	1	Nitrile
39	Support washer, lower <sup>6</sup>	1	1	Polymer material, chemically resistant
40	Retaining ring, lower <sup>6</sup>	1	1	Spring steel, corrosion protected

Notes 1) For actuator sizes 220, 240, 260 and 280: The double amount of details.

2) RC240 has triple roll pins. 3) RC270–280 have a slotted pin in steel.

4) Not in the picture. Do not exist for sizes 220, 240, 260 and 280.

5) Only for sizes 270 and 280, not in the picture. 6) Included in seal kit.

† Not shown in diagram

## Dimensions

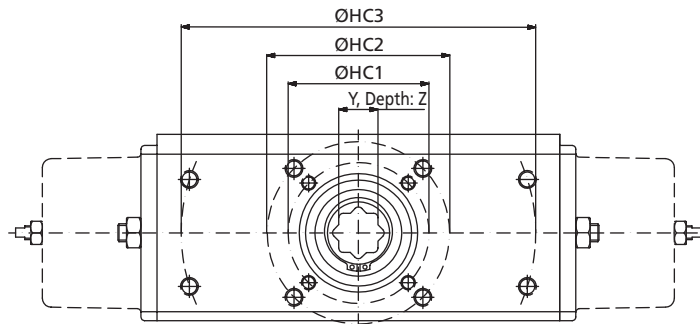


Fig. 1

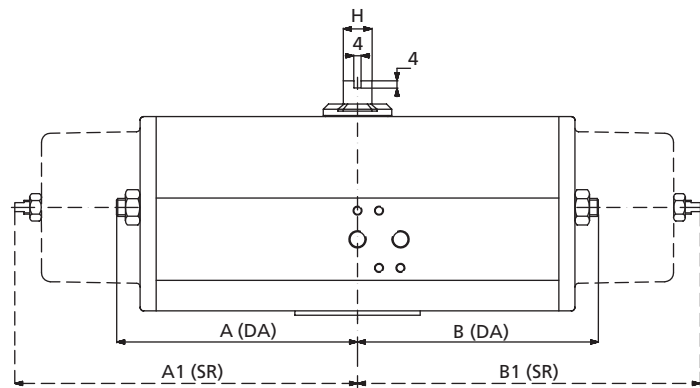


Fig. 2

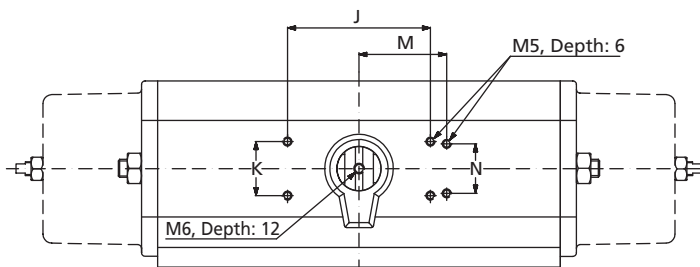


Fig. 3

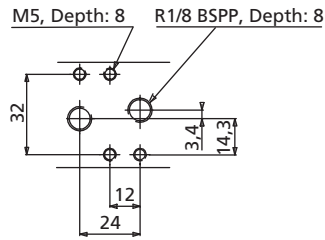
	Dimensions (mm)																				Weight (kg)	
	Fig. 1					Fig. 2					Fig. 3				Fig. 4/4a							
Model	HC 1	HC 2	HC 3	Y**	Z	A	B	A1	B1	H	J	K	M	N	C	E	F	G	U*	V	DA	SR
RC210	F05	F07	-	14	19	45	98	45	150	10	35.4	35.4	40	30	32	41	75	16	35	2	1.2	1.5
RC220	F05	F07	-	14	19	98	98	150	150	10	80	30	-	-	32	41	75	16	35	2	1.6	2.2
RC230	F07	F10	-	17	30	65	135	65	200	16	80	30	-	-	49	55	110	25	55	3	3.5	4.2
RC240	F07	F10	-	22	30	135	135	200	200	16	80	30	-	-	49	55	110	25	70	3	4.9	7.0
RC250	F10	F12	-	22	37	90	190	90	285	22	80	30	-	-	69	75	155	35	70	3	9.4	12.4
RC260	F10	F12	-	27	37	190	190	285	285	22	80	30	-	-	69	75	155	35	85	3	12.5	18.5
RC265	F12	-	-	27	37	195	195	317	317	22	80	30	-	-	76	76	202	35	85	3	18.8	26.6
RC270	F14	-	170 x 110	36	64	145	300	145	510	40	130	30	-	-	110	110	248	60	100	4	32.0	45.0
RC280†	F12	F16	234.7 x 97.2	46	64	300	300	510	510	40	130	30	-	-	110	110	248	60	130	5	42.0	68.0

† = Also includes valve mounting pattern of 300 x 110.



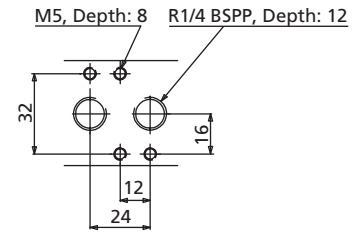
## Dimensions

### RC210 to 240



Hole pattern for solenoid valves acc. to VDI/VDE 3845, NAMUR

### RC250 to 280



### RC210 to 265

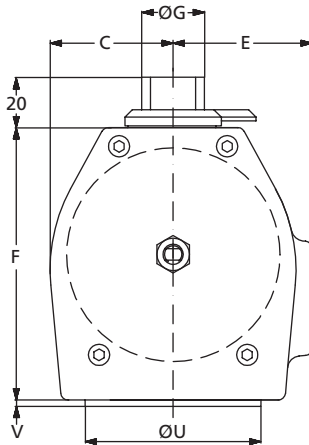


Fig. 4

SV = Mounting solenoid valves acc. to VDI/VDE 3845, NAMUR

U+V = Guide ring acc. to DIN 3337

### RC270 to 280

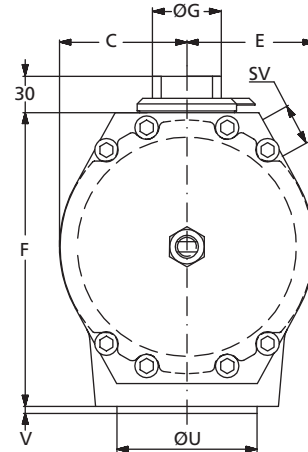


Fig. 4a

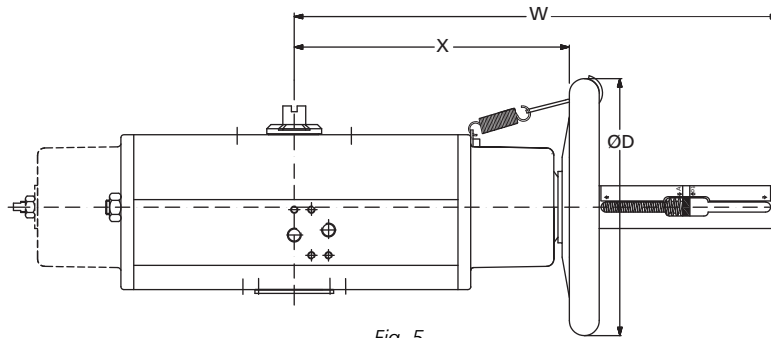


Fig. 5

	Dimensions (mm)			Weight	
	Fig. 5			w/M1(kg)	
Model	D	X	W	DA	SR
RC210	180	145	295	2.2	2.5
RC220	180	145	295	2.7	3.2
RC230	180	190	345	4.8	5.3
RC240	180	190	345	5.8	7.1
RC250	320	295	505	13.8	15.2
RC260	320	295	505	16.3	20.2
RC265	320	370	600	24.3	31.0
RC270	400	515	812	47.0	57.7
RC280	600	490	812	55.1	80.7

U\* = Guide ring for other hole circle on request.

Y\*\* = Tolerance H9. The hole is octagonal and adapts to valve stems with squares at either 90° (ISO 5711) or 45° (DIN 3337) orientations.

Hole Dimensions (mm)			
ISO 5211	Circle Ø	Thread	Depth
F05	50	M6	11
F07	70	M8	14
F10	102	M10	17
F12	125	M12	21
F14	140	M16	32
F16	165	M20	32
170 x 110	-	M16	25
234.7 x 97.2	-	M16	25
300 x 110	-	M16	25

## Performance Data

### Air Consumption DA

Free Air at 6 bar (litres)		
Model	Anti-clockwise rotation	Clockwise rotation
RC210	0.6	1.1
RC220	1.1	1.3
RC230	2.2	4
RC240	4.4	5
RC250	6.9	13
RC260	13.8	16
RC265	32	36
RC270	33	54
RC280	66	67

### Air Consumption SR

Free Air at 6 bar (litres)	
Model	
RC210	1.1
RC220	1.3
RC230	4
RC240	5
RC250	13
RC260	16
RC265	36
RC270	54
RC280	67

### Operation Times DA/SR

Time at 6 bar (sec)	
Model	Anti-clockwise and Clockwise rotation
RC210	<0.3
RC220	<0.3
RC230	<0.6
RC240	<0.7
RC250	<2.5
RC260	<2.5
RC265	<1.5
RC270	<5
RC280	<5

The times relate to full air flow and may increase depending on solenoid valves and the dimensions of connecting pipes.



## Torque Data – Double-Acting

### RC200-DA

Model	Function	Position	Output Torque (Nm)*							
		0° = closed 90° = open	2.1 bar 30 psi	2.8 bar 40 psi	3.5 bar 50 psi	4.2 bar 60 psi	4.5 bar 65 psi	5.5 bar 80 psi	6 bar 87 psi	7 bar 100 psi
RC210	Air open/close	0°	13	17	21	25	27	35	38	44
		60°	6	8	10	12	13	17	19	22
		90°	9	12	15	18	19	25	27	32
RC220	Air open/close	0°	26	34	42	51	55	70	76	88
		60°	13	17	21	25	27	35	38	44
		90°	18	24	30	36	39	50	54	63
RC230	Air open/close	0°	48	64	80	96	103	133	145	165
		60°	24	31	39	47	50	66	72	83
		90°	35	46	57	69	74	96	105	120
RC240	Air open/close	0°	98	130	162	195	209	266	290	340
		60°	49	65	81	97	104	133	145	170
		90°	70	93	117	140	150	193	210	240
RC250	Air open/close	0°	150	200	250	300	321	413	450	530
		60°	75	100	125	150	161	206	225	260
		90°	108	143	179	215	230	293	320	380
RC260	Air open/close	0°	305	407	508	610	654	834	910	1,070
		60°	150	200	250	300	321	422	460	530
		90°	220	293	367	440	471	596	650	770
RC265	Air open/close	0°	432	576	720	864	926	1,188	1,296	1,512
		60°	203	271	338	406	435	556	606	711
		90°	307	409	512	614	658	844	921	1,075
RC270	Air open/close	0°	630	840	1,050	1,260	1,350	1,733	1,890	2,200
		60°	315	420	525	630	675	862	940	1,100
		90°	455	607	758	910	975	1,247	1,360	1,590
RC280	Air open/close	0°	1,270	1,693	2,117	2,540	2,721	3,483	3,800	4,450
		60°	635	847	1,058	1,270	1,361	1,742	1,900	2,220
		90°	915	1,220	1,525	1,830	1,961	2,512	2,740	3,190

\* Output torque +/- 5%.

## Torque Data – Spring-Return (spring to close)

### RC200-SR

		Position	Output Torque (Nm)*						
Model	Function	0° = closed 90° = open	2.1 bar 30 psi	2.8 bar 40 psi	3.5 bar 50 psi	4.2 bar 60 psi	5.5 bar 80 psi	6 bar 87 psi	7 bar 100 psi
RC210	Air	0°	7	9	12	14	19	20	24
		60°	3	4	5	6	8	9	10
		90°	4	5	6	7.5	10	11	13
	Spring	90°	6	8	10	12	16	18	21
		30°	3	4	5	6	8	9	10
		0°	4	6	7	8.5	11	12	14
RC220	Air	0°	15	19	24	29	39	41	48
		60°	6	8	10	12	16	18	21
		90°	8	10	12	15	20	22	26
	Spring	90°	13	17	21	25	33	37	43
		30°	6	8	10	12	16	18	21
		0°	9	11	14	17	23	25	29
RC230	Air	0°	27	36	45	54	72	78	92
		60°	12	15	19	23	31	33	39
		90°	15	19	24	29	39	41	48
	Spring	90°	24	31	39	47	63	69	81
		30°	12	15	19	23	31	33	39
		0°	17	22	27	33	44	47	55
RC240	Air	0°	55	73	92	110	147	158	185
		60°	24	31	39	47	63	68	80
		90°	29	39	48	58	77	84	98
	Spring	90°	48	64	80	96	128	140	163
		30°	24	31	39	47	63	68	80
		0°	33	44	55	66	88	96	115
RC250	Air	0°	85	113	142	170	227	245	290
		60°	37	49	62	74	99	105	125
		90°	45	60	75	90	120	130	155
	Spring	90°	75	100	125	150	200	215	255
		30°	37	49	62	74	99	105	125
		0°	50	67	83	100	133	150	175
RC260	Air	0°	173	230	287	345	460	500	580
		60°	75	100	125	150	200	215	250
		90°	90	120	150	180	240	265	310
	Spring	90°	153	203	254	305	407	440	515
		30°	75	100	125	150	200	215	250
		0°	105	140	175	210	280	305	350
RC265	Air	0°	280	373	467	560	671	730	935
		60°	113	150	187	225	280	305	360
		90°	125	167	208	250	303	330	425
	Spring	90°	210	280	350	420	560	610	695
		30°	103	137	171	205	273	330	355
		0°	153	203	254	305	407	440	525
RC270	Air	0°	355	473	592	710	947	1,030	1,210
		60°	155	207	258	310	413	440	520
		90°	190	253	317	380	507	550	640
	Spring	90°	315	420	525	630	840	910	1,060
		30°	155	207	258	310	413	440	520
		0°	215	287	358	430	573	620	720
RC280	Air	0°	715	953	1,192	1,430	1,907	2,080	2,430
		60°	310	413	517	620	827	900	1,050
		90°	380	507	633	760	1,013	1,110	1,290
	Spring	90°	635	847	1,058	1,270	1,693	1,840	2,150
		30°	310	413	517	620	827	900	1,050
		0°	435	580	725	870	1,160	1,260	1,470

\* Output torque +/- 5%.

Note: Springs adapted to air supply pressure.

## Torque Data – Spring-Return (spring to open)

### RC200-SRF

Model	Function	Position	Output Torque (Nm)*						
		0° = closed 90° = open	2.1 bar 30 psi	2.8 bar 40 psi	3.5 bar 50 psi	4.2 bar 60 psi	5.5 bar 80 psi	6 bar 87 psi	7 bar 100 psi
RC210	Spring	0°	7	9.6	12	15	20	21	25
		60°	2.6	3.6	4.6	5.5	7.5	7.8	9
		90°	3	4.3	5.5	6.6	9	10	11.5
	Air	90°	5.2	7.2	9	11	15	16.2	19
		45°	2.8	3.8	4.9	6	8	9	10.1
		0°	4.5	6.2	8	10	13	14.3	17.2
RC220	Spring	0°	14	20	25	30	41	43	50
		60°	5.3	7.2	9	11	15	15.5	18
		90°	6.7	9	12	14	19	20	23
	Air	90°	11	14	18	22	30	33	38
		45°	5.6	7.7	9.8	12	16	18	21.5
		0°	9.4	13	16	20	27	30	34.5
RC230	Spring	0°	27	37	47	57	77	84	93
		60°	9.8	13	17	21	28	30	33
		90°	12	16	21	25	34	38	40
	Air	90°	21	29	37	44	60	62	75
		45°	11	15	19	23	31	33	41
		0°	17	23	29	36	48	51.5	66
RC240	Spring	0°	56	77	98	118	160	180	190
		60°	20	27	35	42	57	65	68
		90°	25	34	43	52	70	80	82
	Air	90°	42	58	73	89	120	123	155
		45°	22	31	39	47	64	66	84
		0°	35	48	61	74	100	97	135
RC250	Spring	0°	84	115	145	175	240	265	305
		60°	30	42	53	64	87	96	112
		90°	37	50	64	78	105	120	130
	Air	90°	65	89	110	135	185	195	225
		45°	34	47	60	73	98	104	123
		0°	54	74	98	115	155	160	195
RC260	Spring	0°	175	240	300	370	500	540	620
		60°	63	86	110	135	180	195	220
		90°	77	105	135	160	220	245	280
	Air	90°	135	185	230	280	385	400	465
		45°	70	96	120	150	200	210	250
		0°	110	150	190	230	315	330	395
RC265	Spring	0°	251	335	419	500	670	730	850
		60°	123	154	175	188	260	300	360
		90°	113	150	188	225	300	325	375
	Air	90°	188	250	313	375	500	525	620
		45°	101	135	169	200	260	290	335
		0°	158	210	263	315	400	445	525
RC270	Spring	0°	350	480	620	750	1,010	1,100	1,250
		60°	130	175	2,220	270	365	400	450
		90°	155	210	270	320	440	480	550
	Air	90°	270	370	470	570	770	830	1,000
		45°	145	195	250	300	410	430	540
		0°	230	310	390	480	645	680	810
RC280	Spring	0°	730	1,000	1,270	1,540	2,080	2,250	2,500
		60°	260	360	460	550	750	780	820
		90°	320	440	560	680	920	1,000	1,100
	Air	90°	560	770	980	1,180	1,600	1,700	2,000
		45°	290	400	510	620	835	900	1,100
		0°	460	630	805	980	1,320	1,380	1,700

\* Output torque +/- 5%.

Note: Springs adapted to air supply pressure.



## Client Support and Site Services



Rotork products are recognised as the best-in-class for reliability and safety in the most demanding applications. To maintain this hard-earned leadership position, Rotork is committed to helping clients maximise the continuous, fault-free operation and working life of all their actuators.

With established worldwide service centres we are able to offer same-day or next-day service to the majority of our customers. Our Rotork factory trained engineers have skills in both multi-purpose and industry specific applications and carry spare parts and specialist test equipment with them. Our operations utilise a documented Quality Management system established in accordance with ISO9001.

Rotork aims to be your number one choice for taking care of fault diagnosis, service repairs, scheduled maintenance and system integration needs.

See [PUB056-013](#) for further details.

Rotork has expertise and specialist knowledge of every aspect of flow control.

Our service solutions increase plant efficiency and reduce maintenance costs.

Workshop services return equipment to as-new condition.





## Client Support and Site Services

### Global Service and Support

Rotork understand the value of prompt and punctual customer site services and aim to supply our customers with superior flow control solutions, by providing high quality, innovative products and superior service – **on time, every time.**

Whether you have an actuator requiring on-site servicing, a custom design service requirement or a new actuator installation, we can deliver the fastest turnaround with the least plant disruption.

### Accreditation and Assurance

Rotork is accredited with all major safety authorities around the world, providing our clients with reassurance and peace of mind.

Rotork's engineering teams are experts in the design and implementation of actuation solutions for all circumstances and environments. Our knowledge base draws upon previous installations and environmental situations from all around the world.

Our track record of undertaken engineering projects is second to none. Rotork is trusted by major utility and industrial companies throughout the world to design, install and maintain their actuation stock. We keep their plants operating at peak efficiency, helping them to be more profitable and at the same time meet ever tightening industry watchdog requirements.

We have the knowledge and expertise to design, build and install any standard or custom installation for you, anywhere throughout the world.

### Asset Management

Rotork is a corporate member of the Institute of Asset Management, the professional body for whole life management of physical assets.



***Giving You Peace of Mind,  
Guaranteed Quality and  
Improving Your Site Efficiency***



### Actuator Workshop Overhaul

- Supporting all Rotork and non-Rotork products
- Workshop facilities including torque testing and re-coating
- Large OEM stock in all workshops
- Fully trained and experienced service engineers
- Fleet of well stocked service vehicles
- Loan actuator facilities

### Field Support

- Site repairs
- Commissioning
- Upgrades
- Fault finding
- Maintenance
- Call-out
- Fully equipped service vehicles

### Rotork Client Support Programme (CSP)

- Enables users to select a level of service precisely tailored for their individual asset management requirements
- Designed to provide the maximum reliability and availability of actuators over the life of the product – thereby improving production throughput
- Designed to reduce the cost of maintenance year on year
- Designed to allow customers to manage the problem of 'Risk vs Budget' in maintenance operations
- Designed to be flexible – you choose the level of cover you want
- Reports generated on agreed frequency to demonstrate **cost savings** and **performance improvements**

### Turnaround, Shutdown and Outage Support

- Preventative maintenance
- Full on-site overhaul and testing facilities
- OEM spares and support
- Support for Rotork and non-Rotork products
- Commissioning support to achieve shutdown time targets
- Project management and supervision of your plant overhaul and return to service dates

### Valve Automation Centres

- On Site – Manual Valve Automation
- On Site – Actuator Replacement
- Off Site – New Valve Automation

A dark blue, stylized world map with a white grid of latitude and longitude lines, serving as a background for the central text.

[www.rotork.com](http://www.rotork.com)

A full listing of our worldwide sales and service network is available on our website.

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As part of a process of on-going product development, Rotork reserves the right to amend and change specifications without prior notice. Published data may be subject to change. For the very latest version release, visit our website at [www.rotork.com](http://www.rotork.com)

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